

Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

# Deep U-tube heat exchanger breakthrough: Combining Laser and Cryogenics Gas for Geothermal Energy Exploitation – Laser-Rock Interaction Perspective



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Wrocław University  
of Science and Technology

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Geoserv



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# DeepU Project

## Goals

- Developing new **laser drilling technology**
- Extracting energy from **deep (>4 km)** U-shaped closed-loop
- **Reducing the costs** of well drilling
- Making accessible **geothermal energy anywhere**

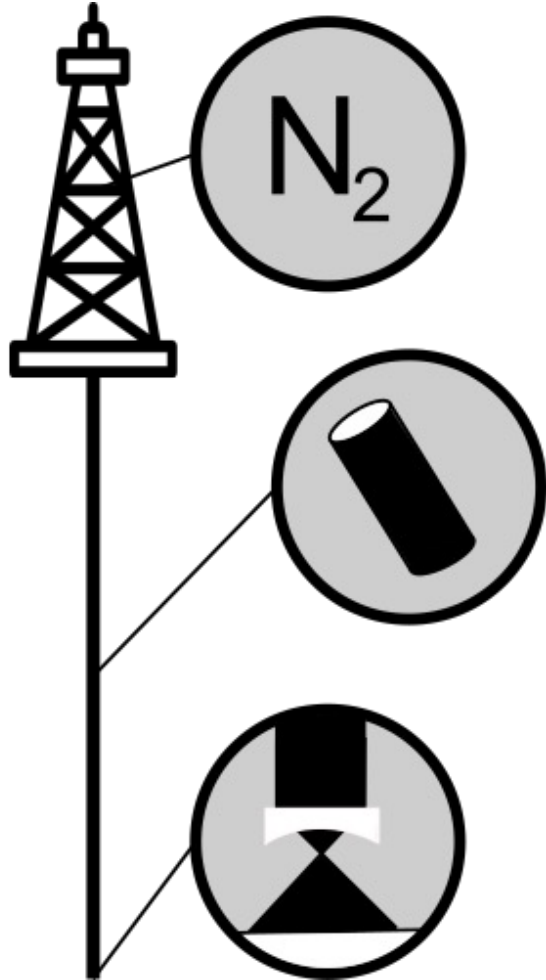
## Key project figures



## Key project actions

- Drilling technology design and development
- Validation at the lab scale
- Compliance with legal and environmental aspects
- Closed-loop scenario definition
- Cost-effectiveness assessment

# Workflow in DeepU Project



7 international teams work on different aspects of DeepU Project, such as:

- Gas flushing medium
- Scaled model of U-tube heat exchanger
- **Petrophysical characterization of drilling process**
- Geothermal modeling
- Standards and regulatory integration
- Exploitation planning and IPR management
- Communication and dissemination

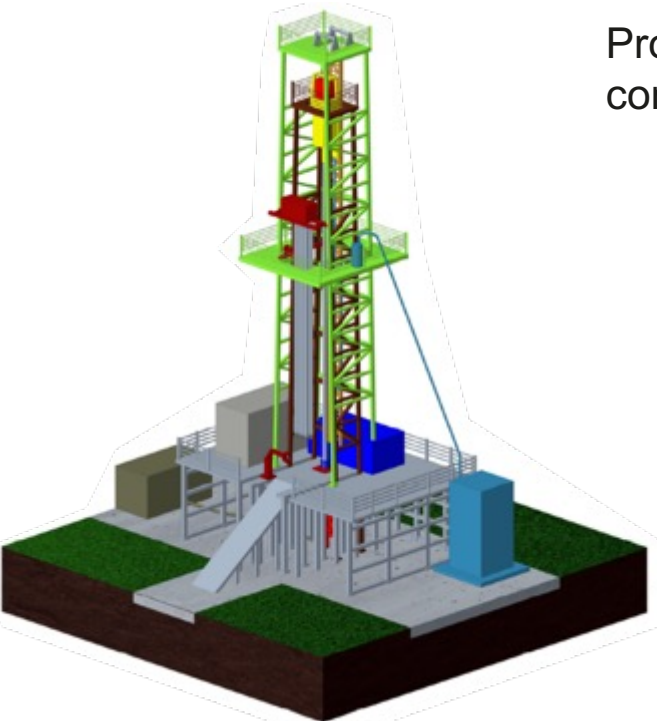


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# Advancements in DeepU Project

### Few 3D solutions of the drilling strings

### 3D design of the Drilling Tower



Prototype has been constructed!



### Designed and 3D printed drilling head



Fully operational and tested!

### Perforation of granite and sandstone



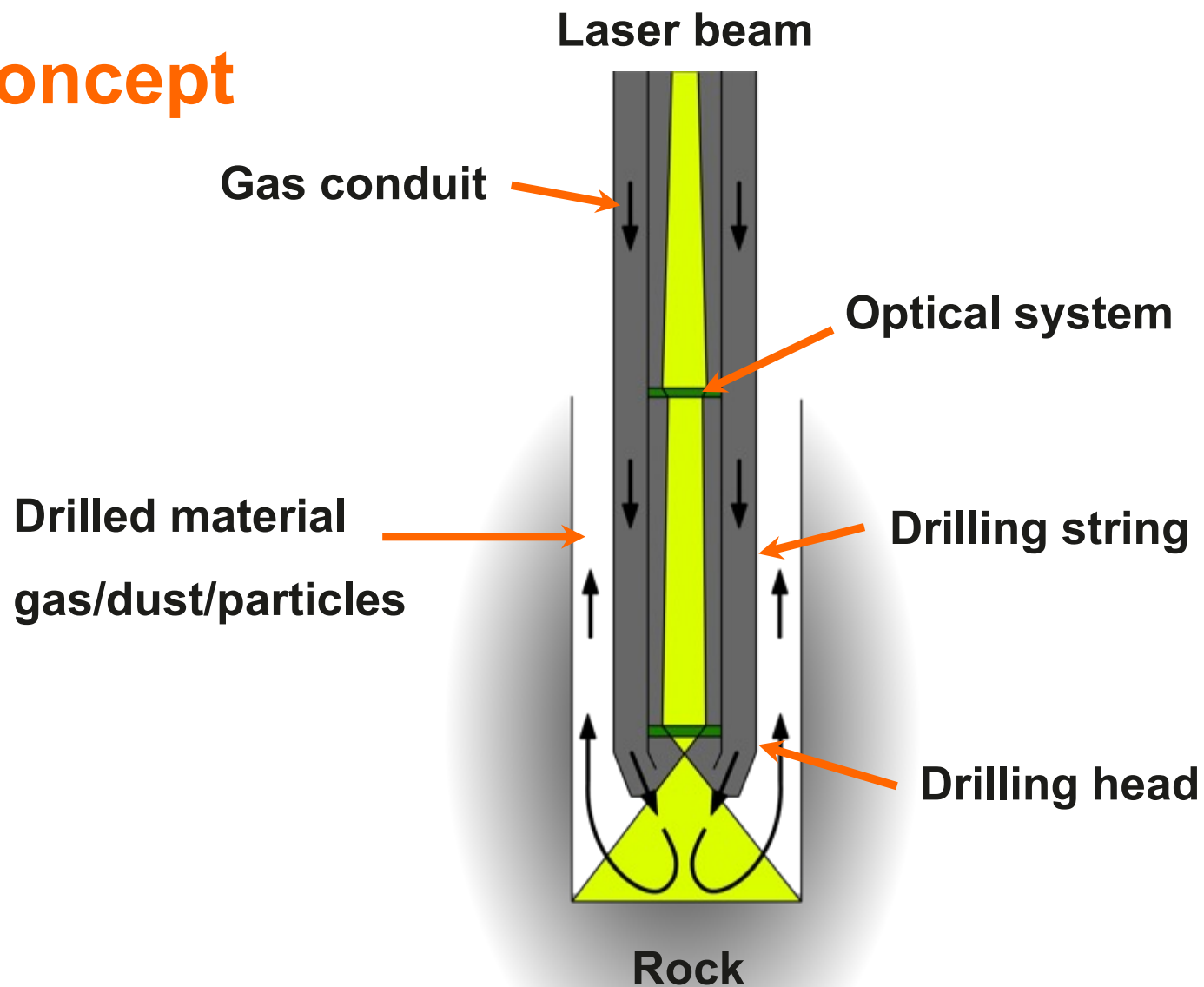
Granite



Sandstone

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## Drilling concept





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# Laser-rock interactions

Laser beam

Laser beam

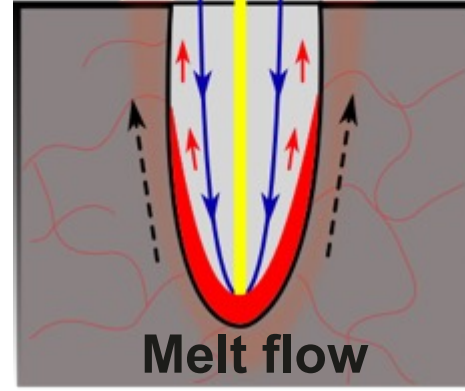
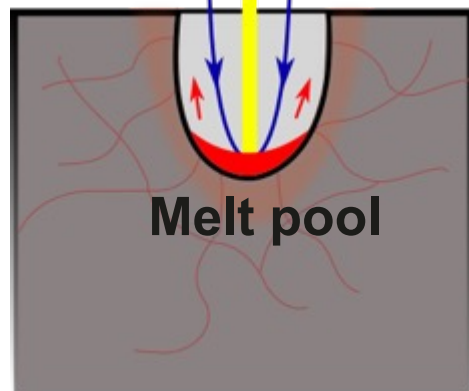
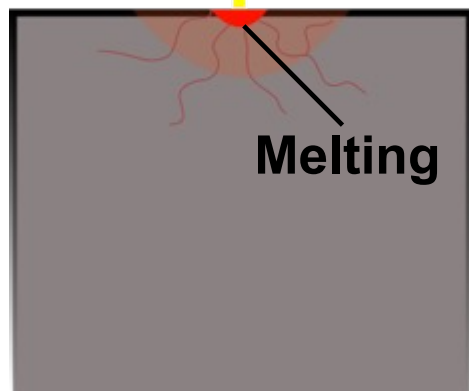
Laser beam

Evaporation

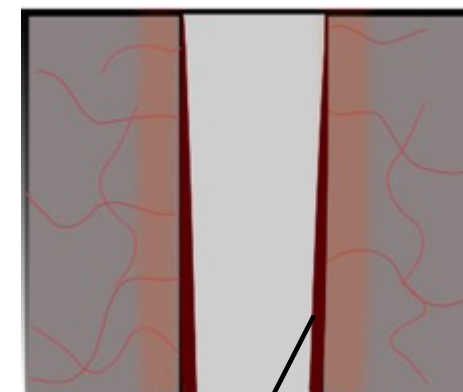
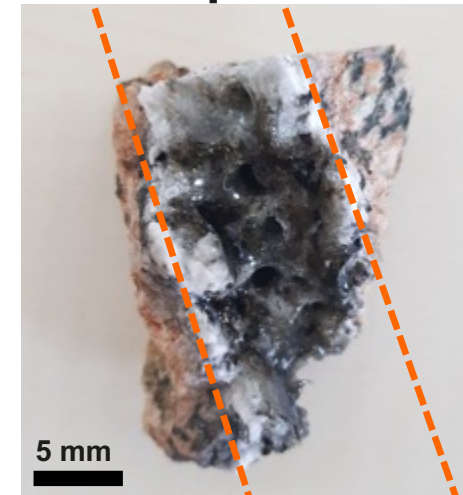
Spallation

Gas assist

Gas assist



RFE Exp



Based on Li et al. 2015

Vitrified walls [www.deepu.eu](http://www.deepu.eu)

# Fiber laser principle

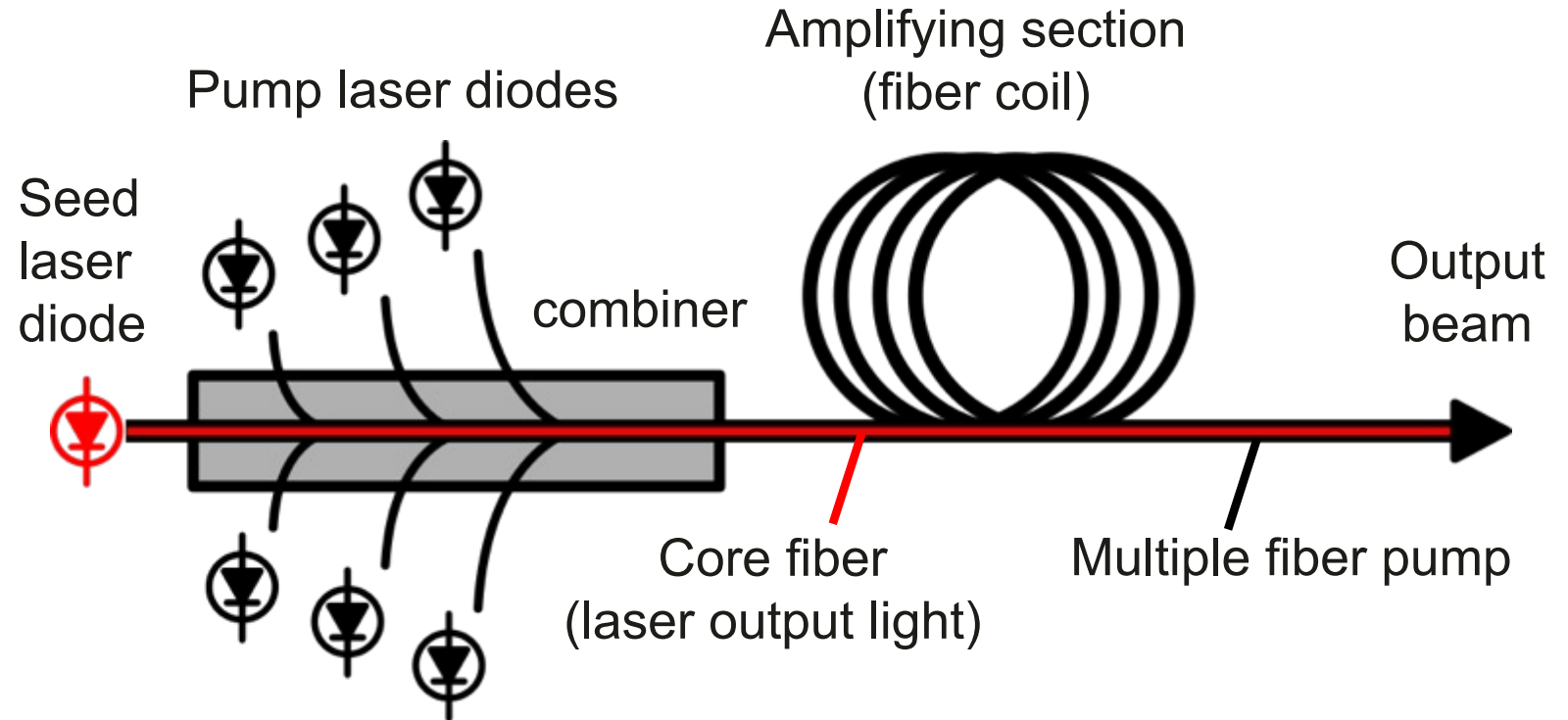
## Advantages of fiber laser

- Scalable power
- High beam quality
- Modularity
- Efficiency (cost per Wat)
- Average output power grow exponentially every year

*Jagureui et al. 2013*

## Laser parameters

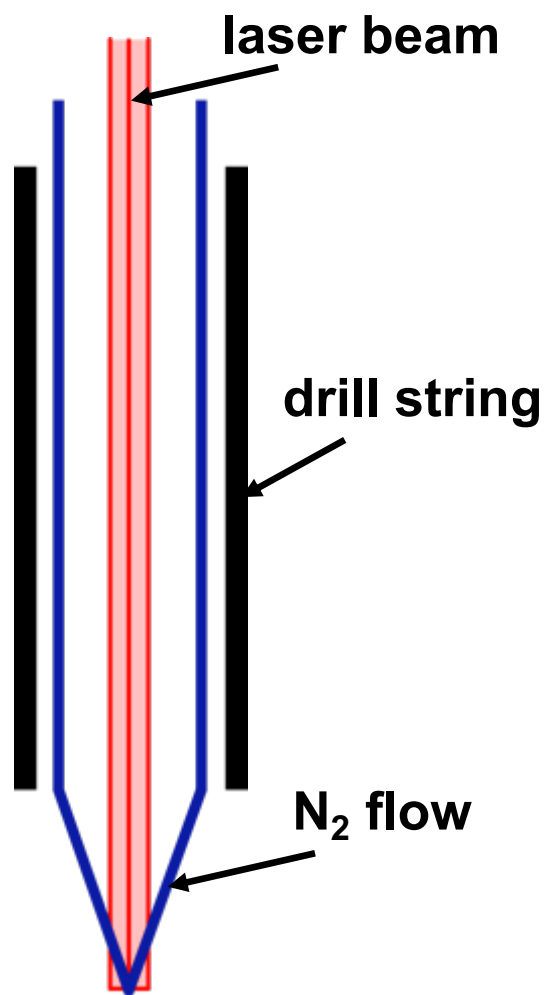
- Up to 30 kW
- Power amplification c. 40%
- Red laser, 1070 nm



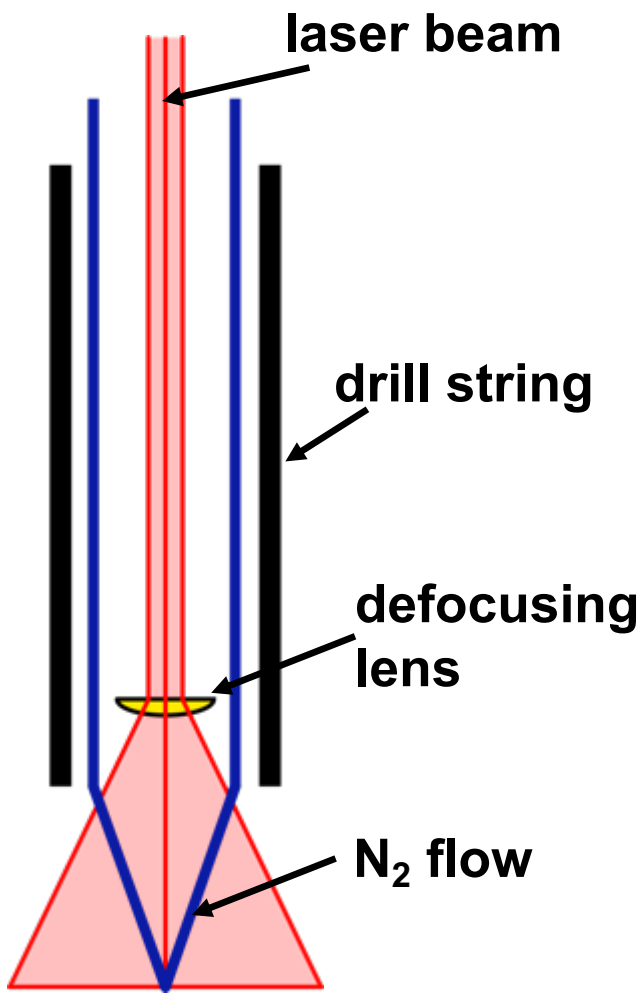


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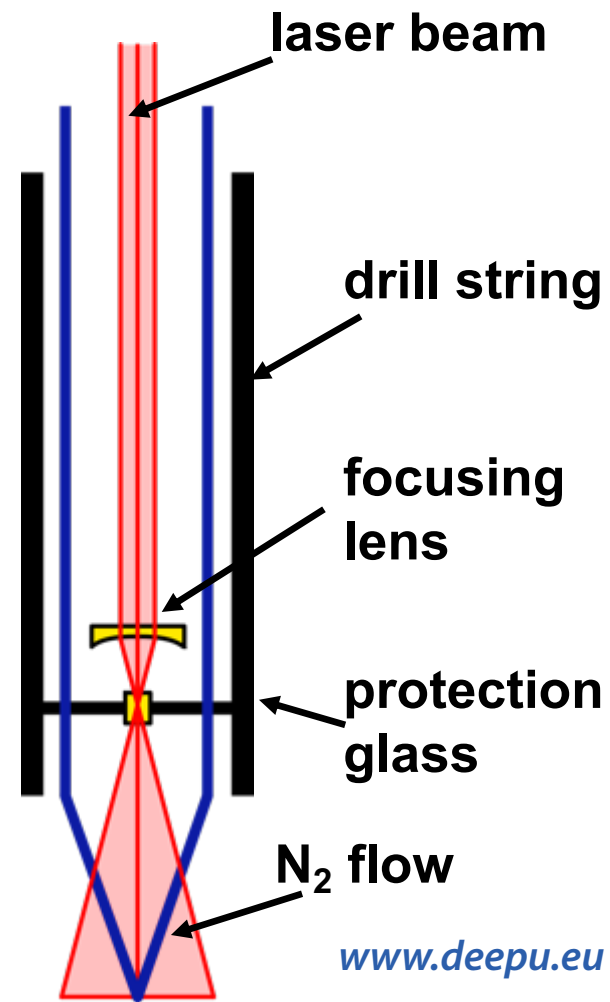
1) collimated beam



2) defocusing lens



3) focusing lens



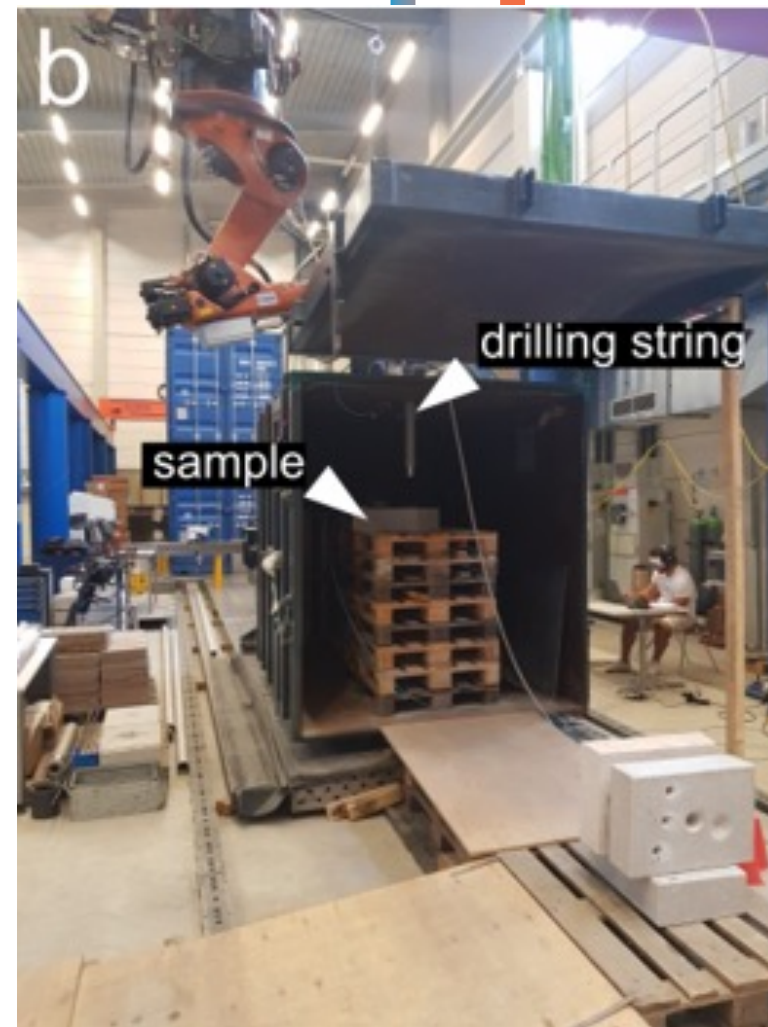
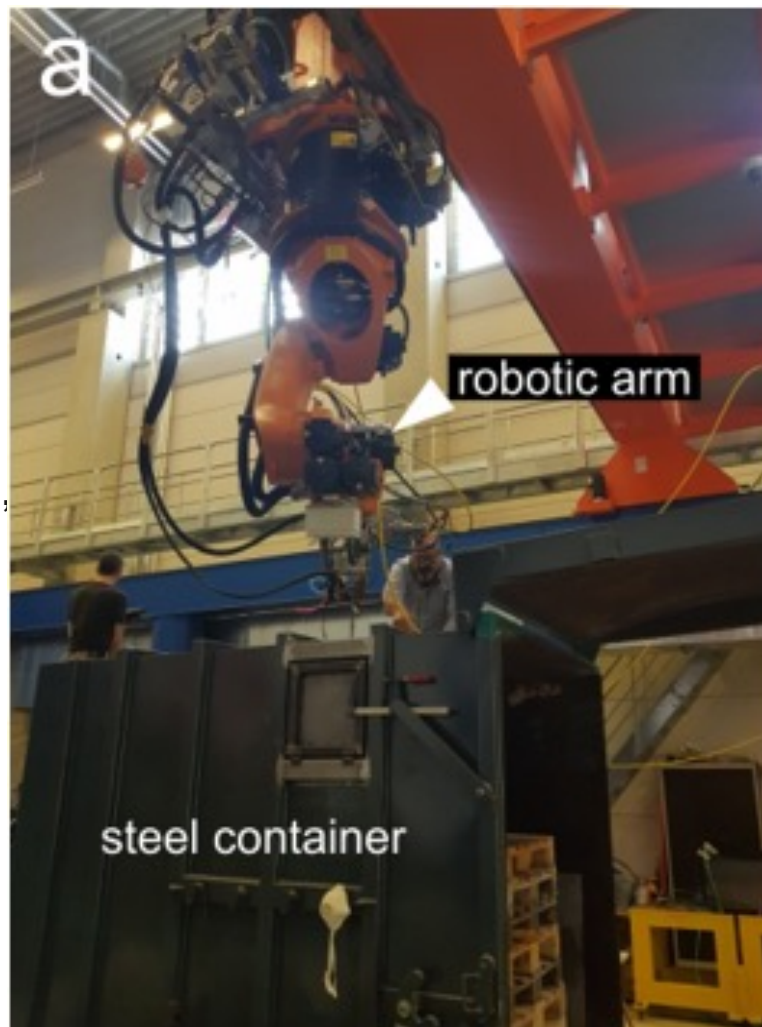




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## Experimental setup

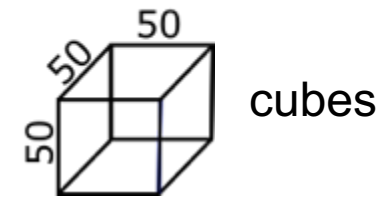
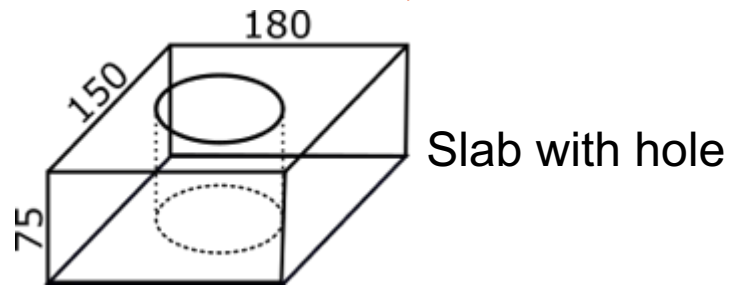
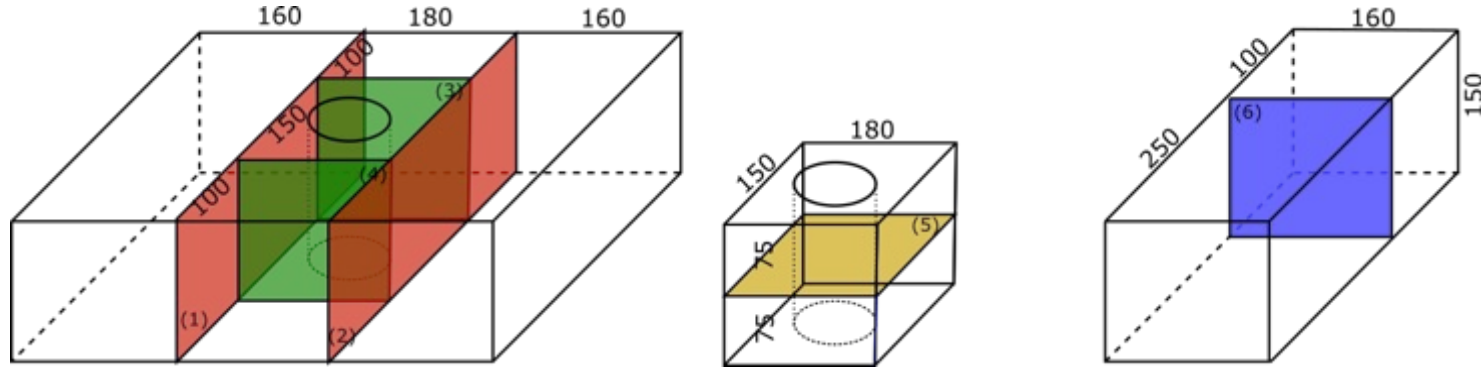
- Fixed position of robotic arm (**250 mm working distance**)
- Drills with and without assistance of room temperature **N<sub>2</sub> flux**
- Fixed laser power **6, 16, 26 kW**
- Selected lithologies: granite, sandstone, limestone
- **Wet samples:** limestone, sandstone
- Vis video documentation (low-res camera)
- IR video documentation (thermocamera)
- Gas spectrometry





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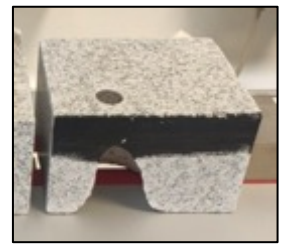
# Sample preparation



Oriented thin sections



Oriented blocks cut through borehole



Whole cubes



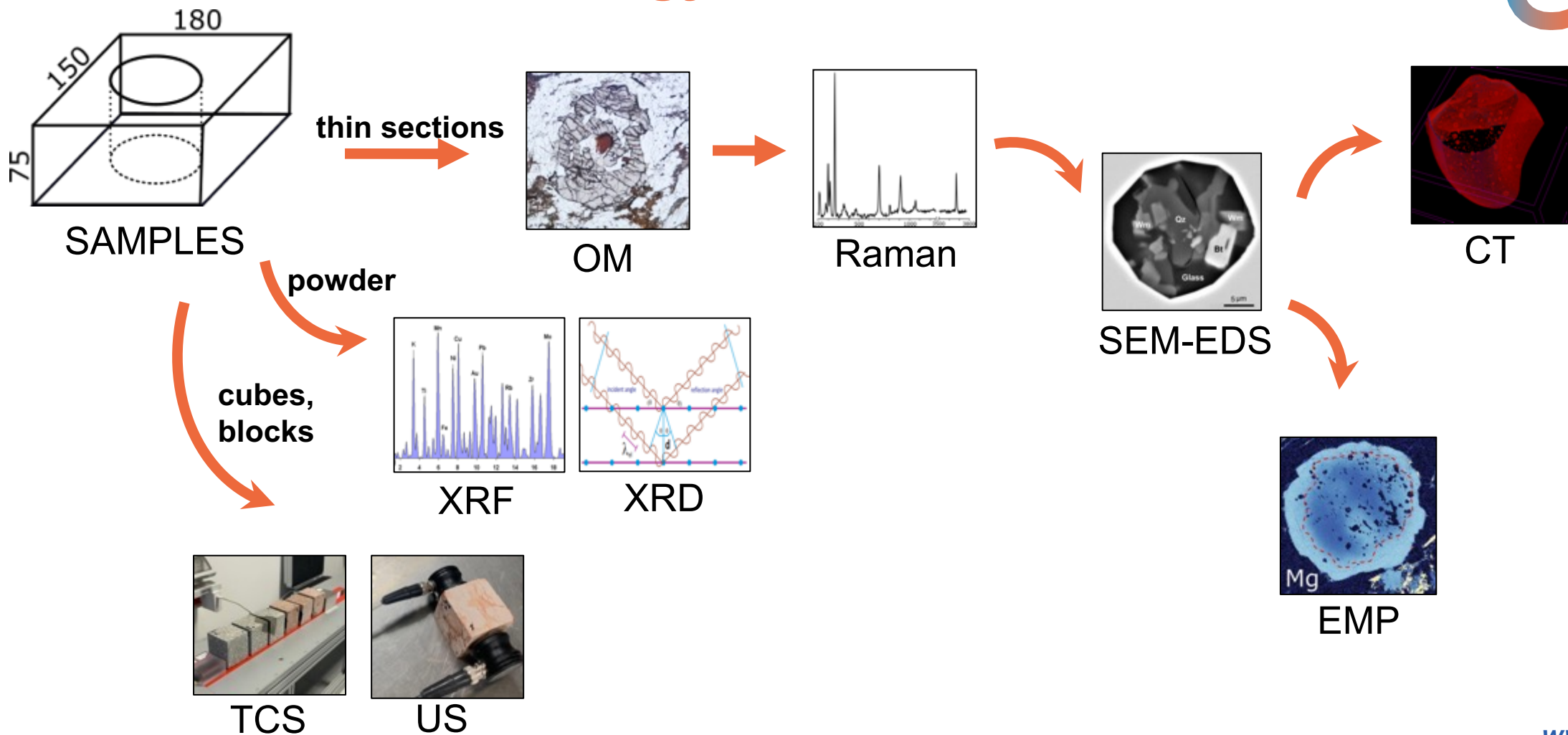
Powder





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# Workflow - methodology





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# Spallation dominated laser drilling with gas assist



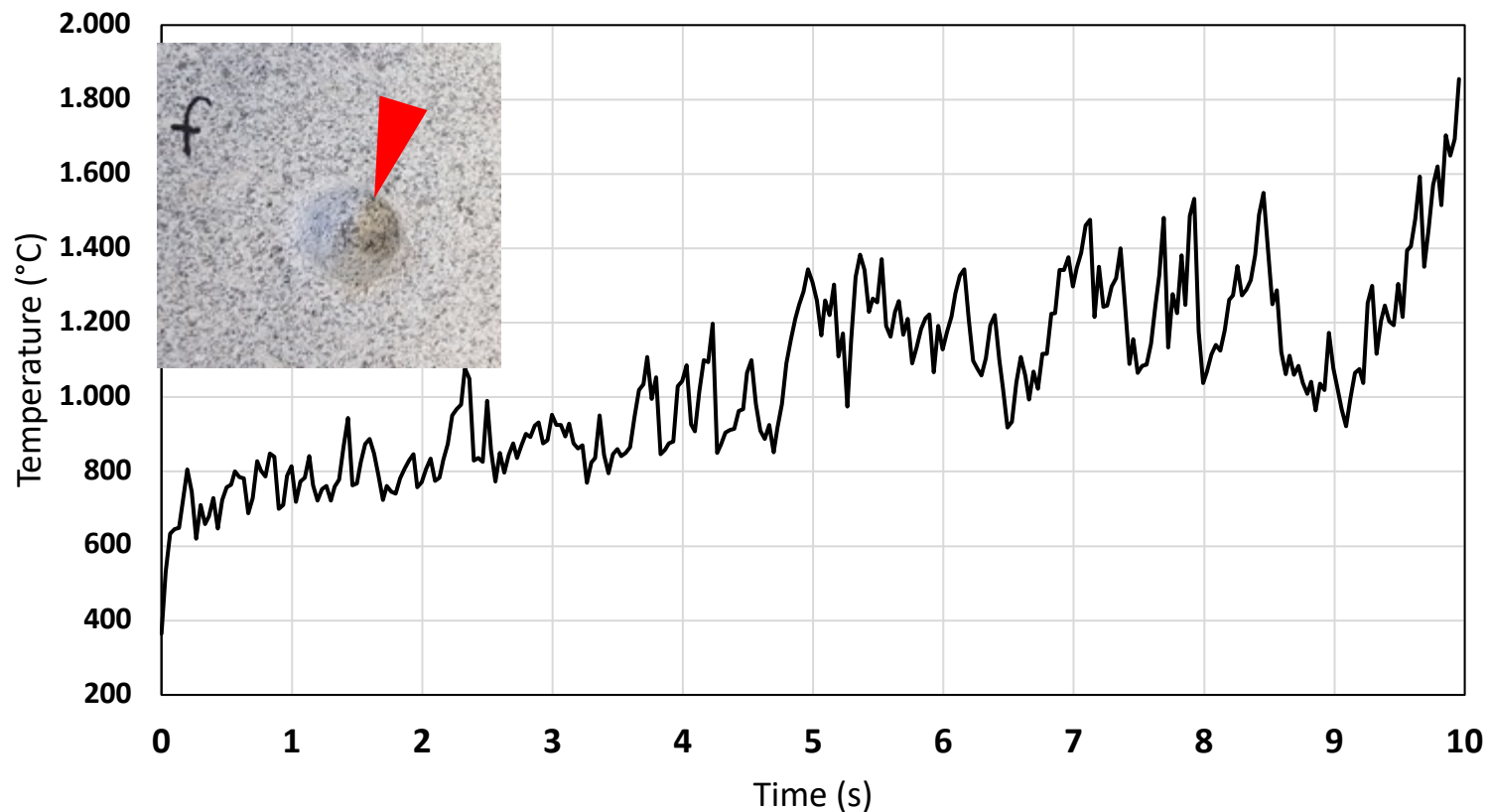
**Granite (10s, 16kW, N<sub>2</sub>)**



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# Thermal analysis of spallation dominated drilling

Heating of Granite (10s, 16kW, N<sub>2</sub>)

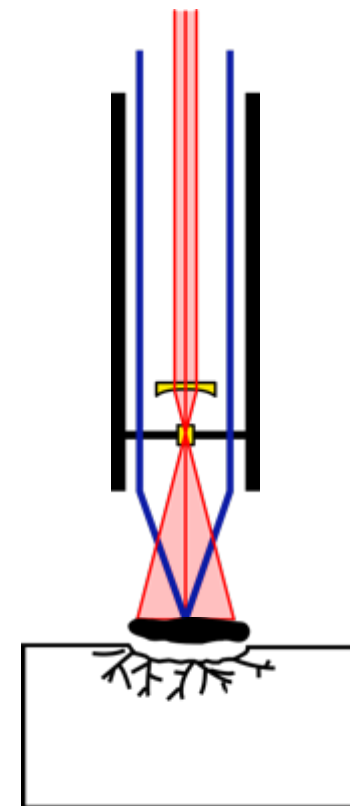
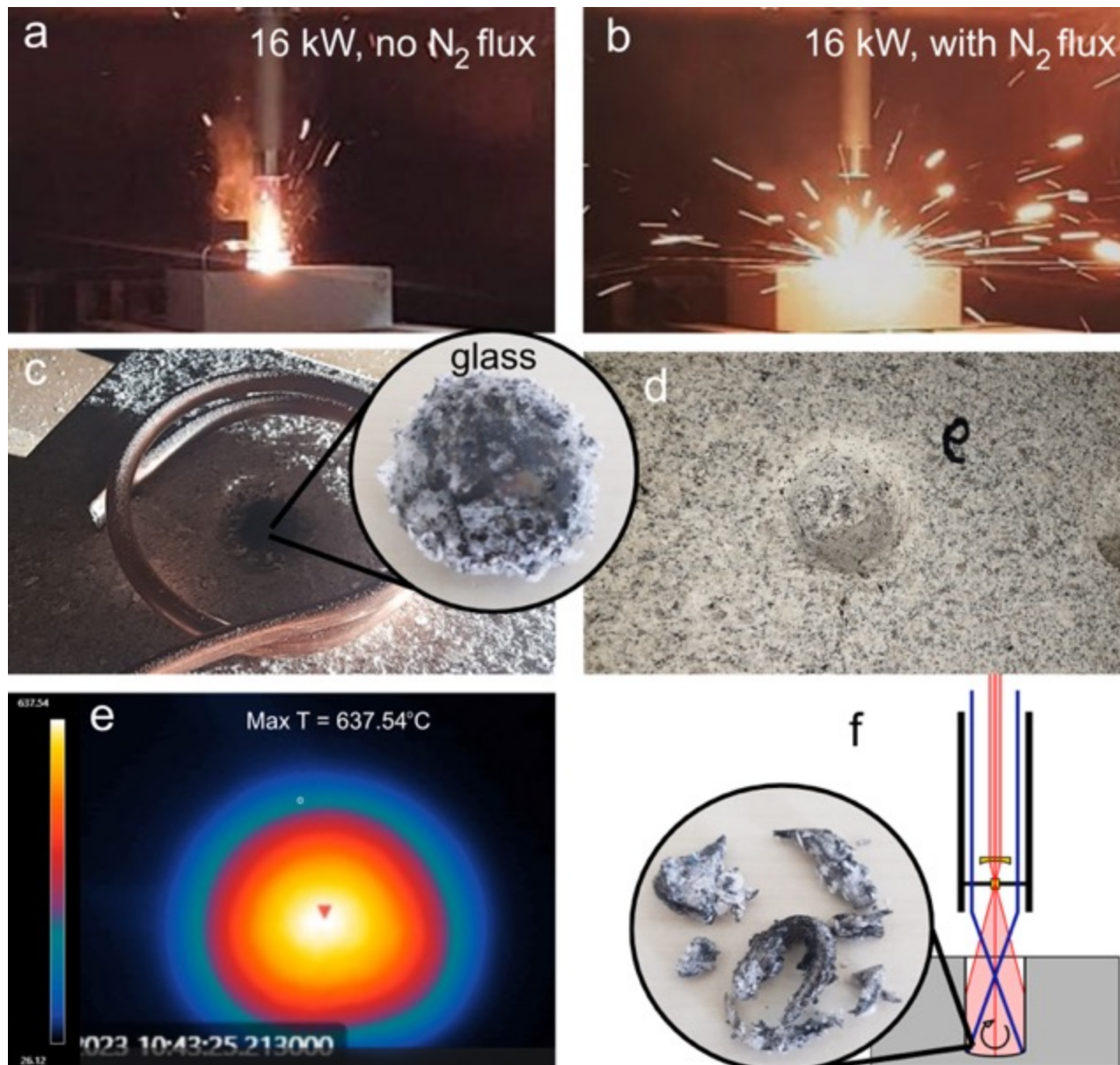




## Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

# Granite

- The power has little effect on efficiency of the drilling
- $N_2$  flux has crucial effect on the drilling
- Spallation dominated drilling occurs at low temperature

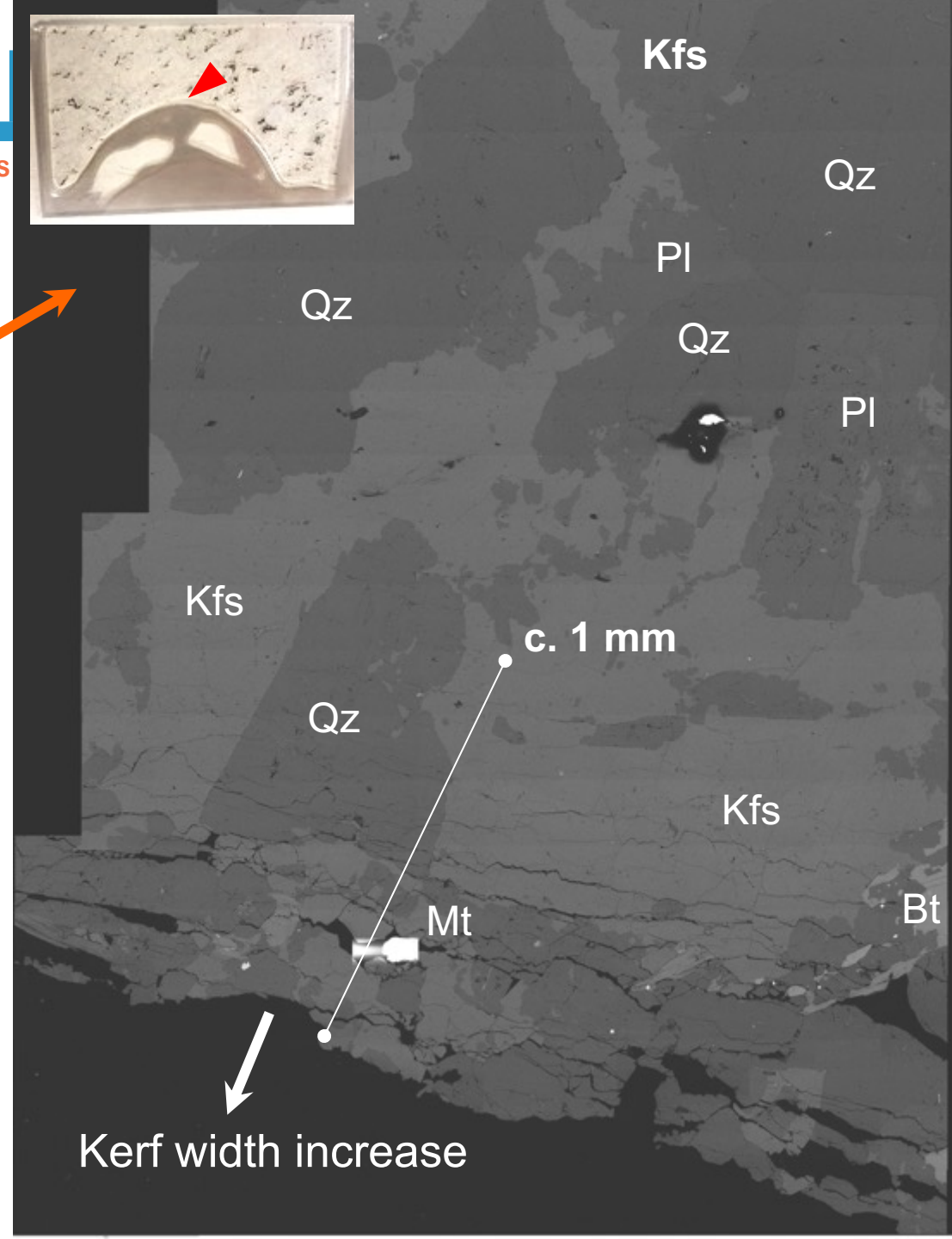
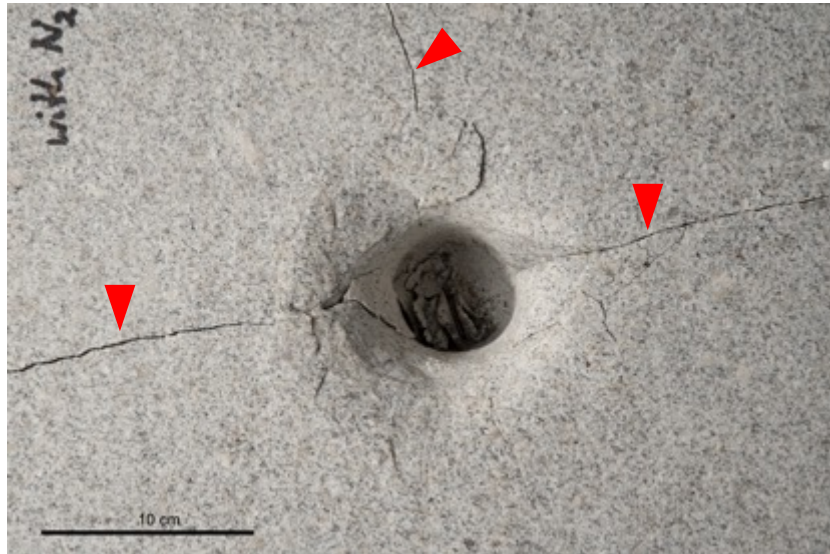
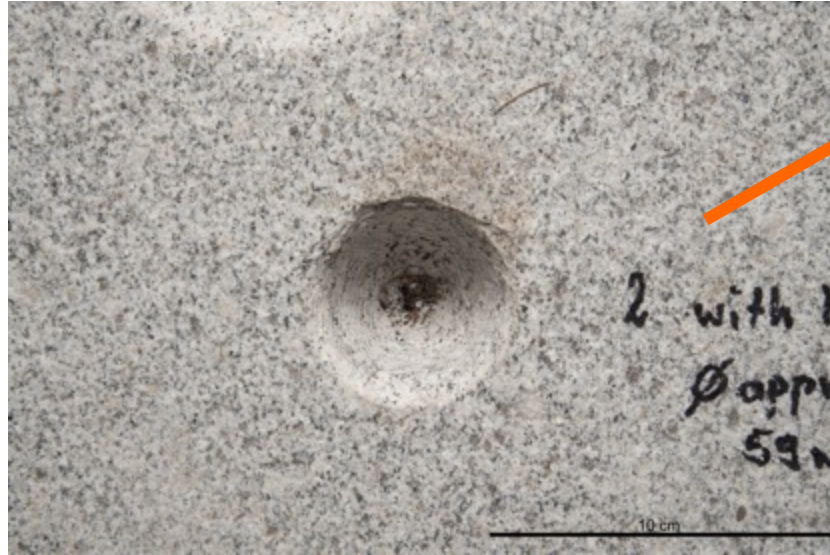




Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas

# Granite

- Radial fractures reach c. 1mm depth into the rock
- No alteration of minerals was observed so far

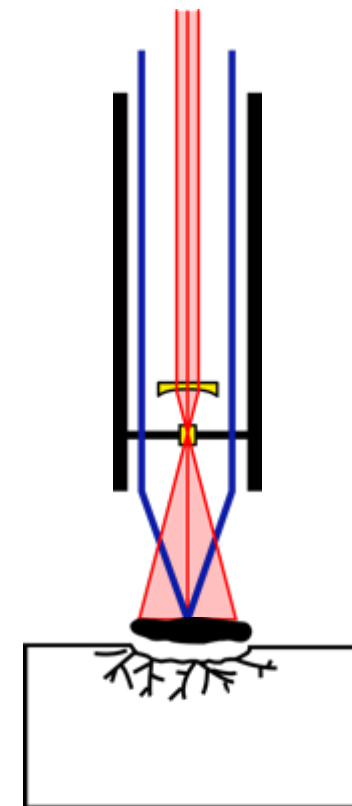
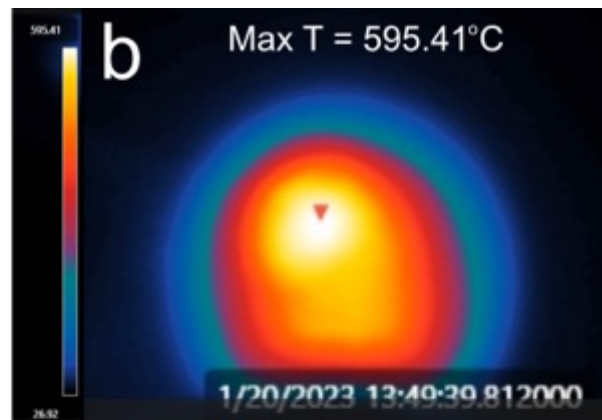
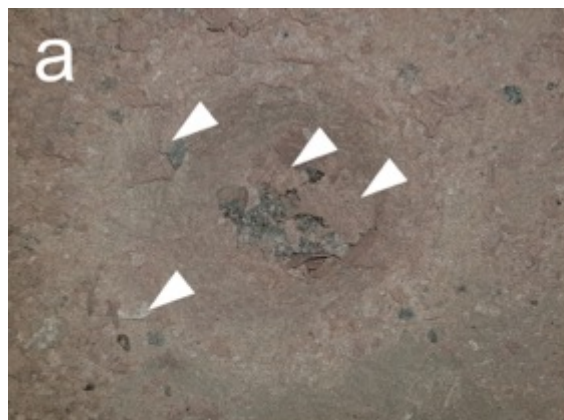




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### Sandstone

- The power has little effect on efficiency of the drilling
- $N_2$  flux has crucial effect on the drilling
- Spallation dominated drilling is much more efficient than in granite
- In wet sample size of spalled flakes decreased





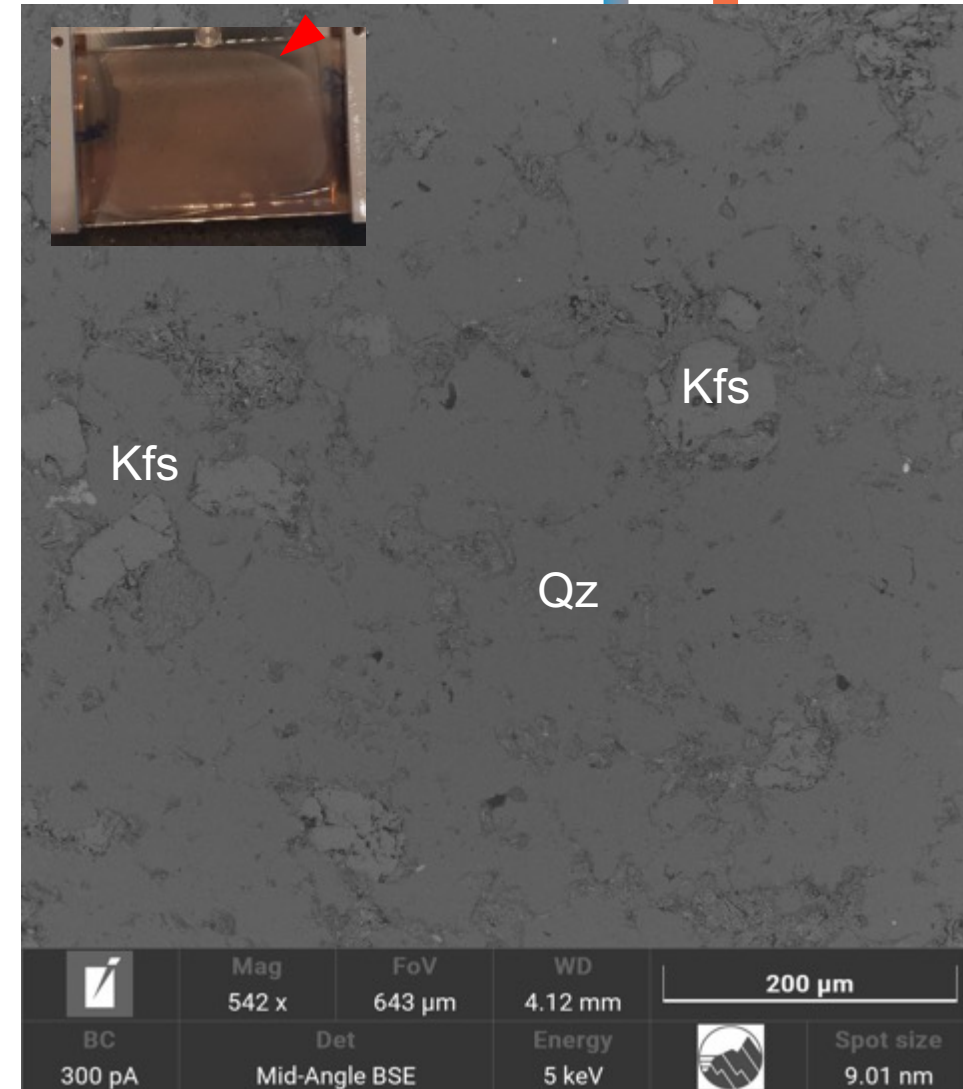
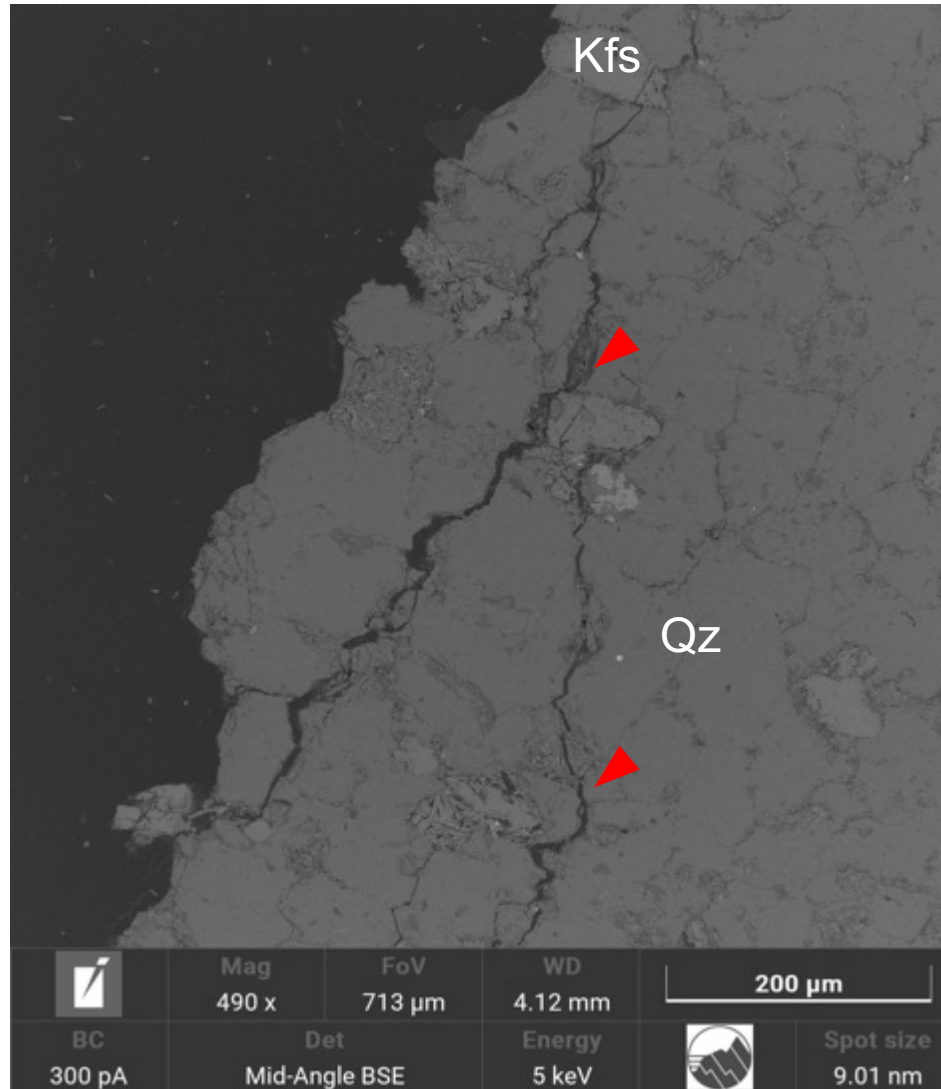


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### Sandstone

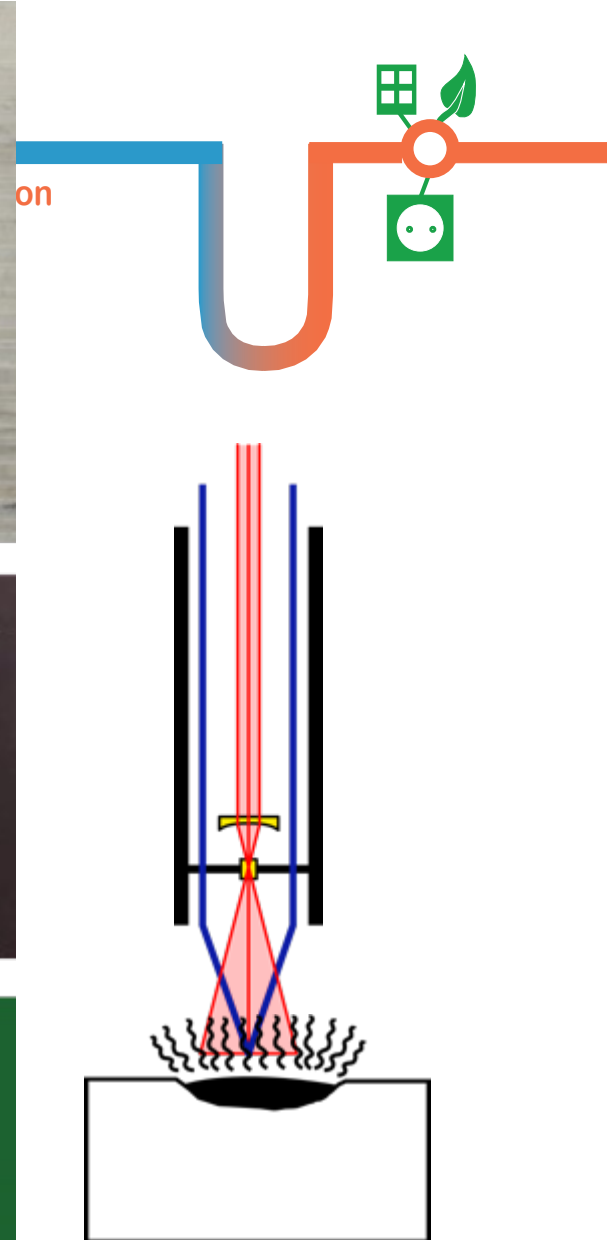
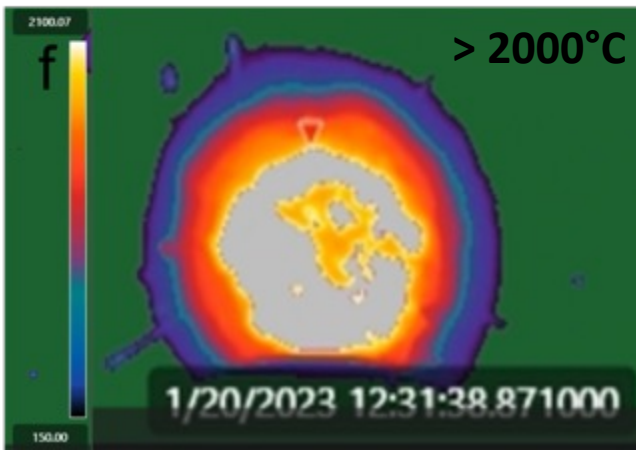
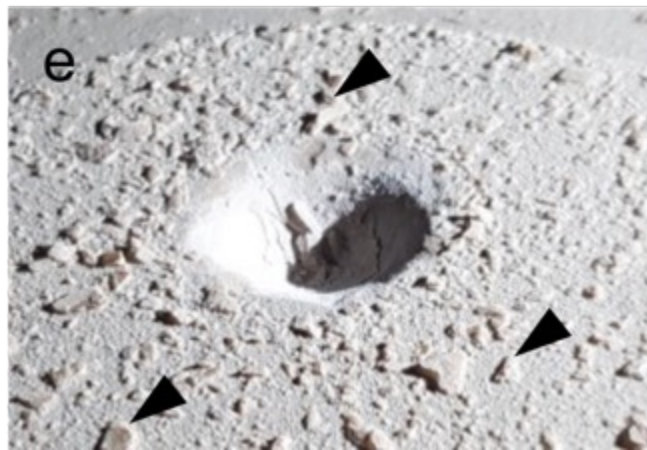
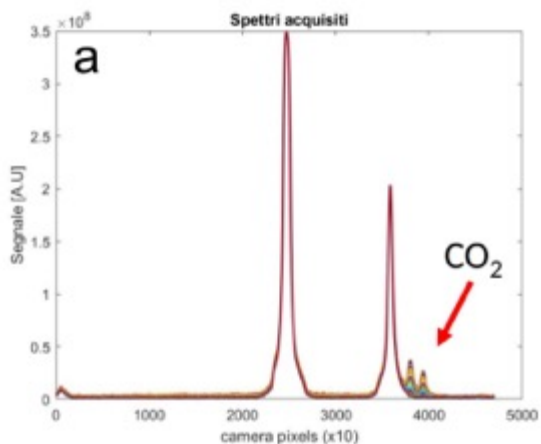
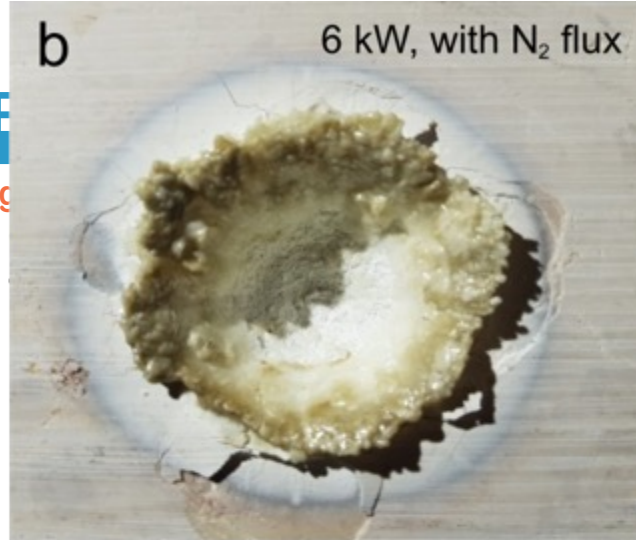
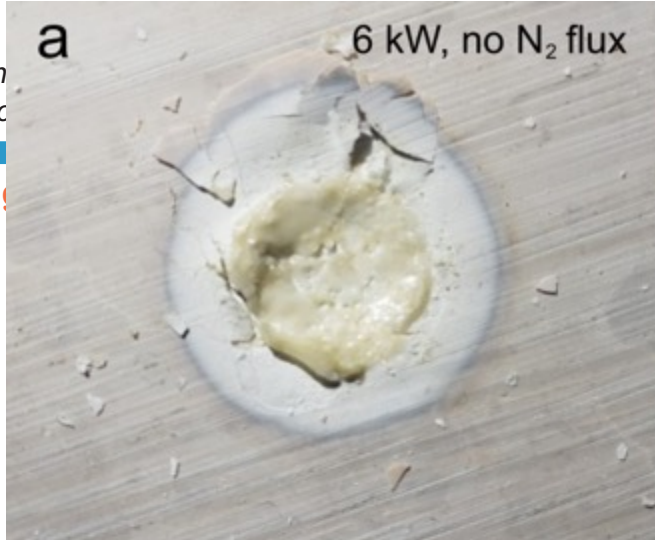


- No visible alteration caused by laser
- Rarely observed radial fractures



# Limestone

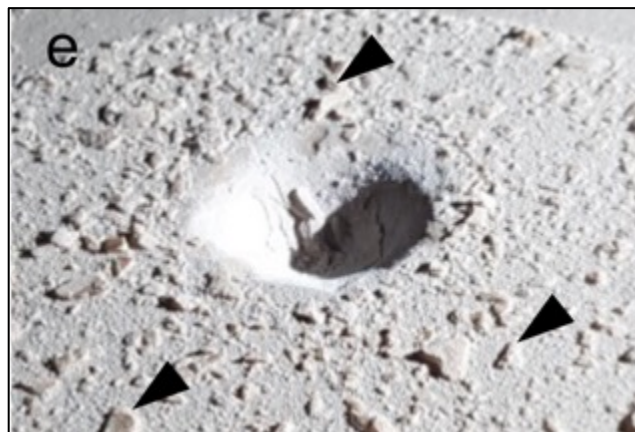
- Spallation can be induced by introducing H<sub>2</sub>O into the natural porosity of the rock



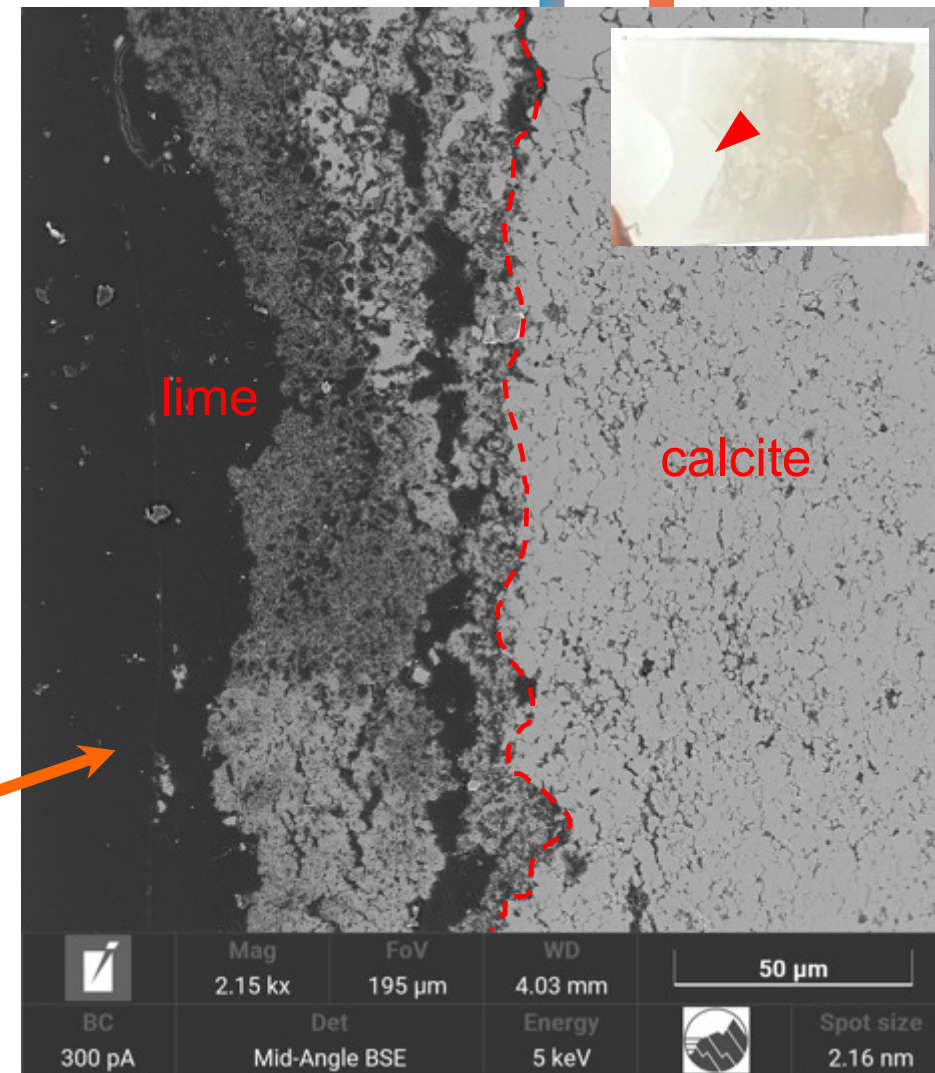
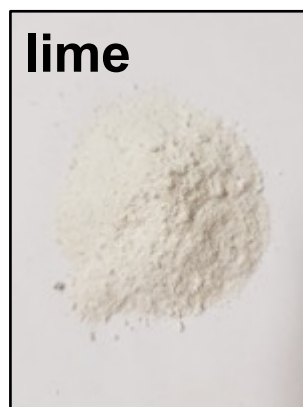
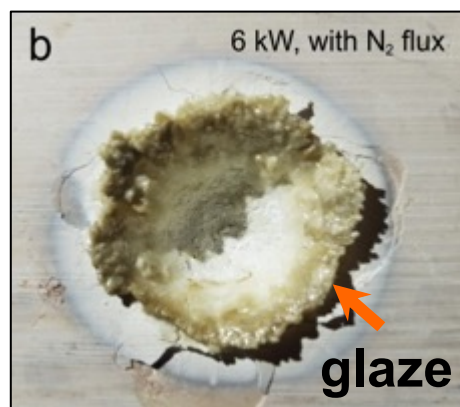
# Limestone

## Mineral composition (XRD):

- calcite<sup>(trigonal)</sup>
- portlandite<sup>(trigonal)</sup> -  $\text{Ca}(\text{OH})_2$
- aragonite<sup>(orthorhombic)</sup>
- vaterite<sup>(hexagonal)</sup>
- lime -  $\text{CaO}$

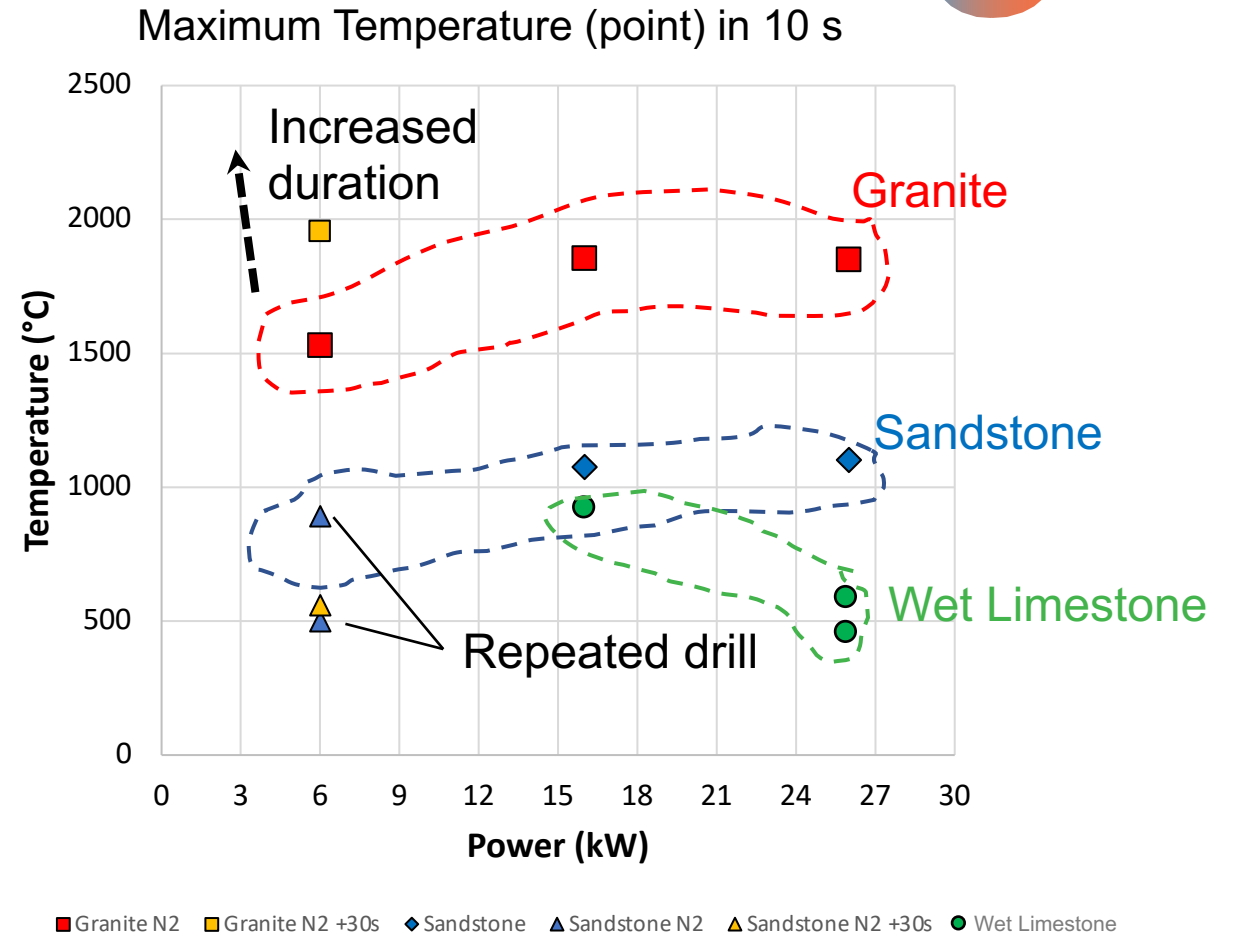


Spallation of limestone



# Thermal analysis of spallation dominated drilling

- Maximum temperature in point acquired for **granite and sandstone** was **1800°C and 1100°C** respectively
- Maximum temperature can be variable due to spallation
- Increase of the power has little effect on maximum temperature





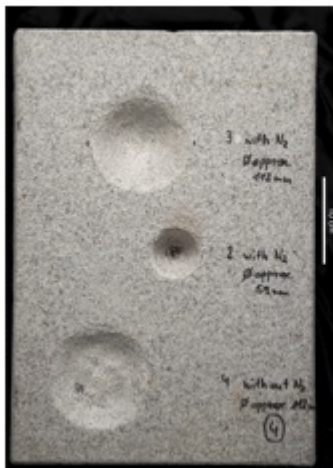
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# Summary

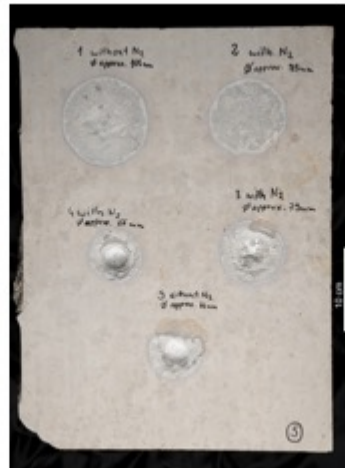
**(3) sandstone**



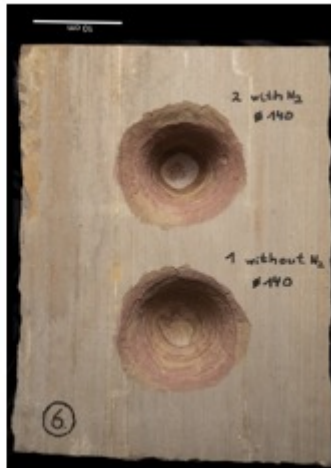
**(4) granite**



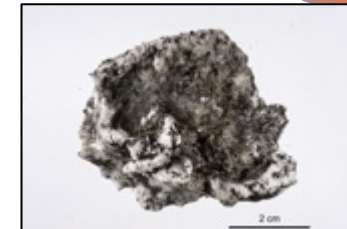
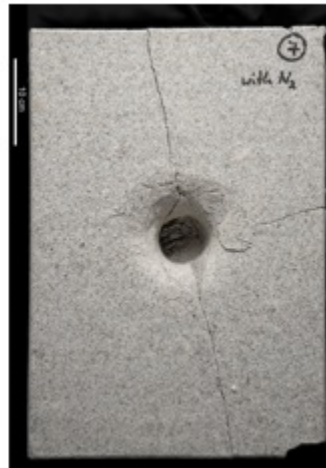
**(5) limestone**



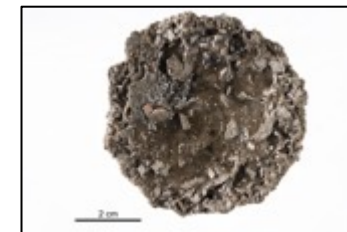
**(6) sandstone**



**(7) granite**

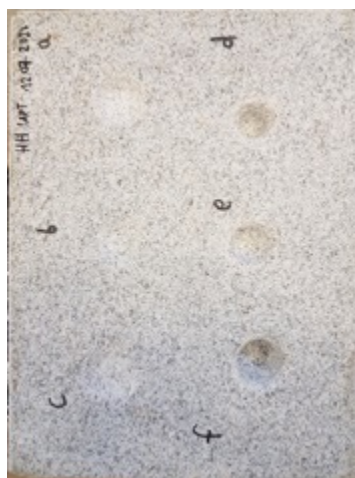


**Granite glass**



**Sandstone glass**

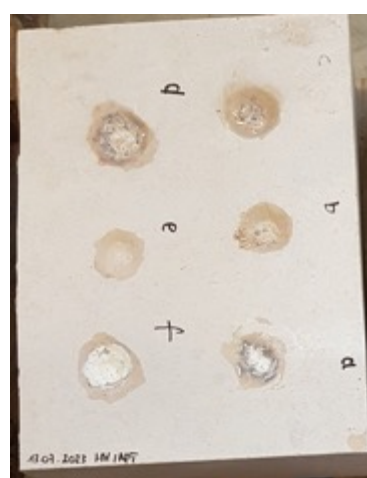
**(8) granite**



**(9) sandstone**

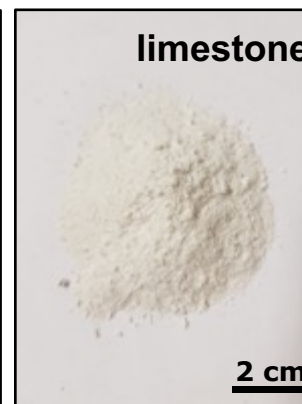


**(10) limestone**



**granite**

4 cm



**limestone**

2 cm



**sandstone**

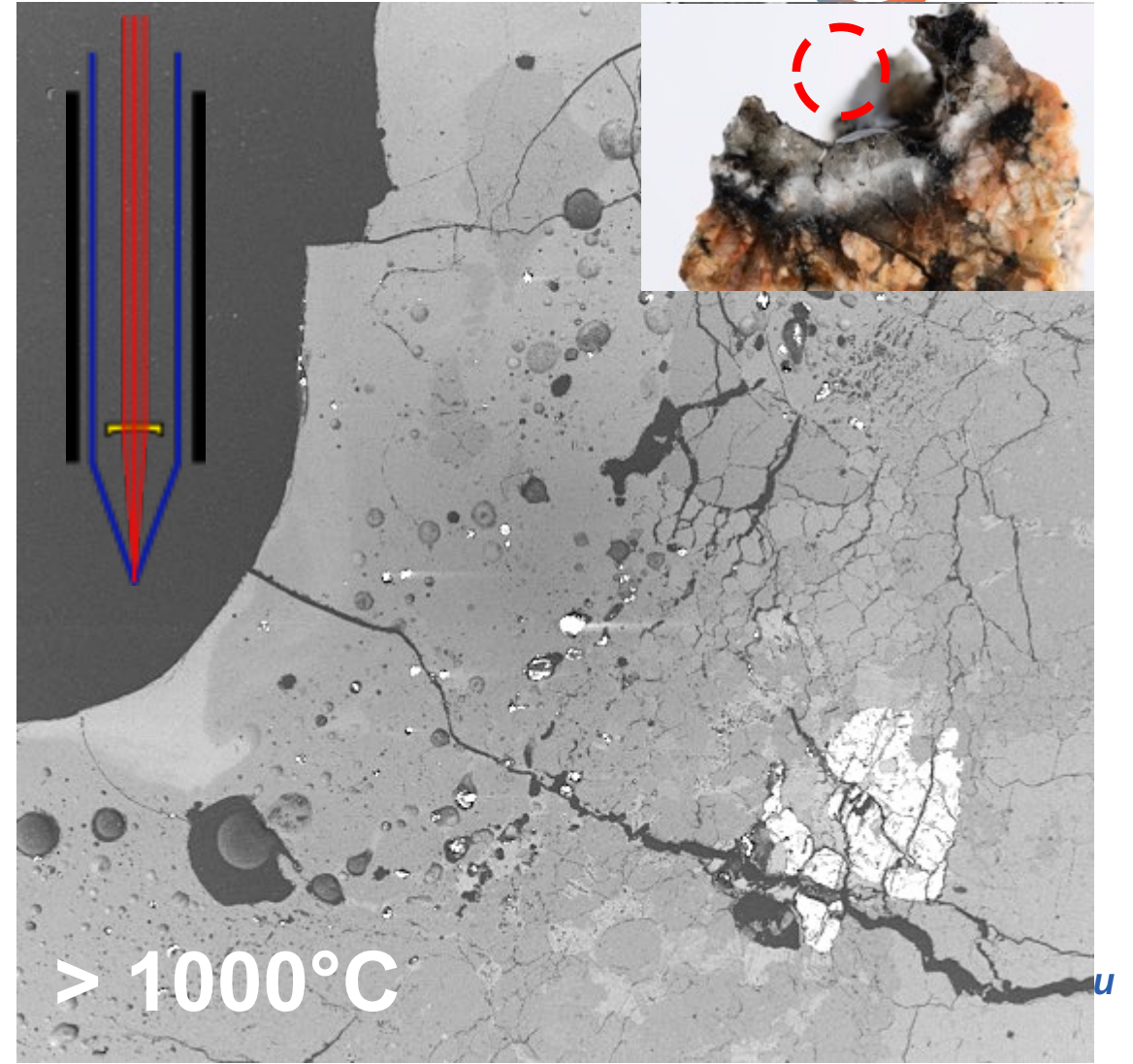
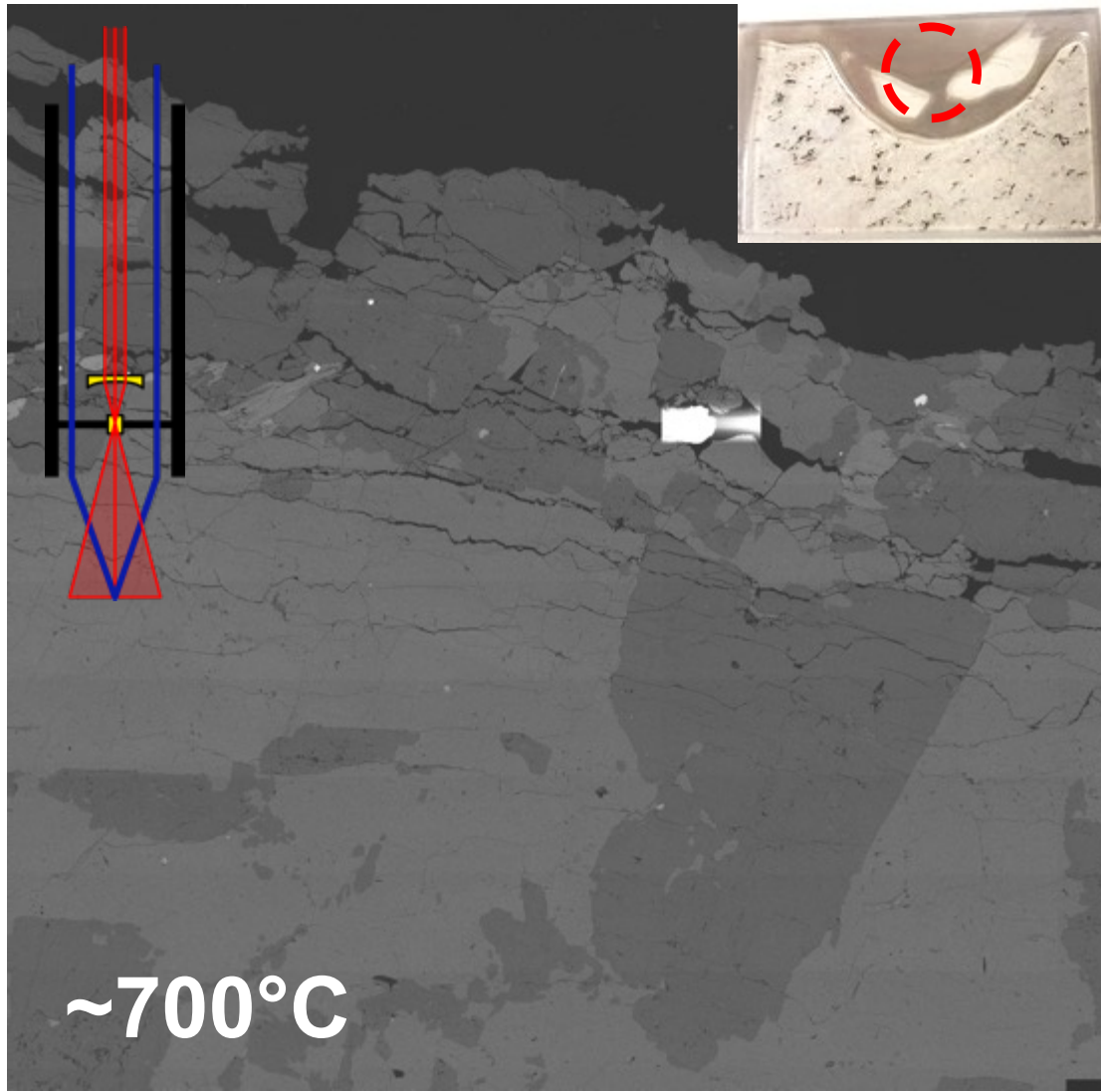
2 cm

Flakes and powder collected from the boreholes and during the drilling



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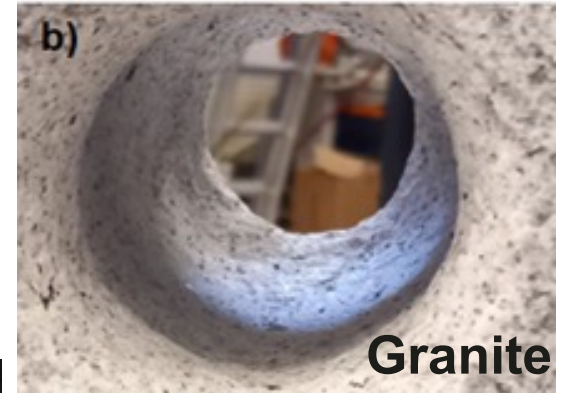
# Spallation vs Melting as a drilling process





## Conclusions

- Description of petro-thermo-mechanical phenomena; **spallation, melting, evaporation**
- **Formation of the glass** at the bottom of the borehole
- No vitrification of walls!
- **Successful drills** of selected lithologies
- Diameter of the boreholes up to **18 cm**
- ROP up to **20 m/h**
- **Drilling with laser is possible!**





Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

## Future developments

- Drilling tests with assistance of **cryogenic N<sub>2</sub> flux**
- Testing drills on **different lithologies**, such as claystone
- Improving drilling technique of limestone
- Understanding and modeling petro-thermo-mechanical phenomena
- **Optimizing laser parameters**
- Increasing laser power

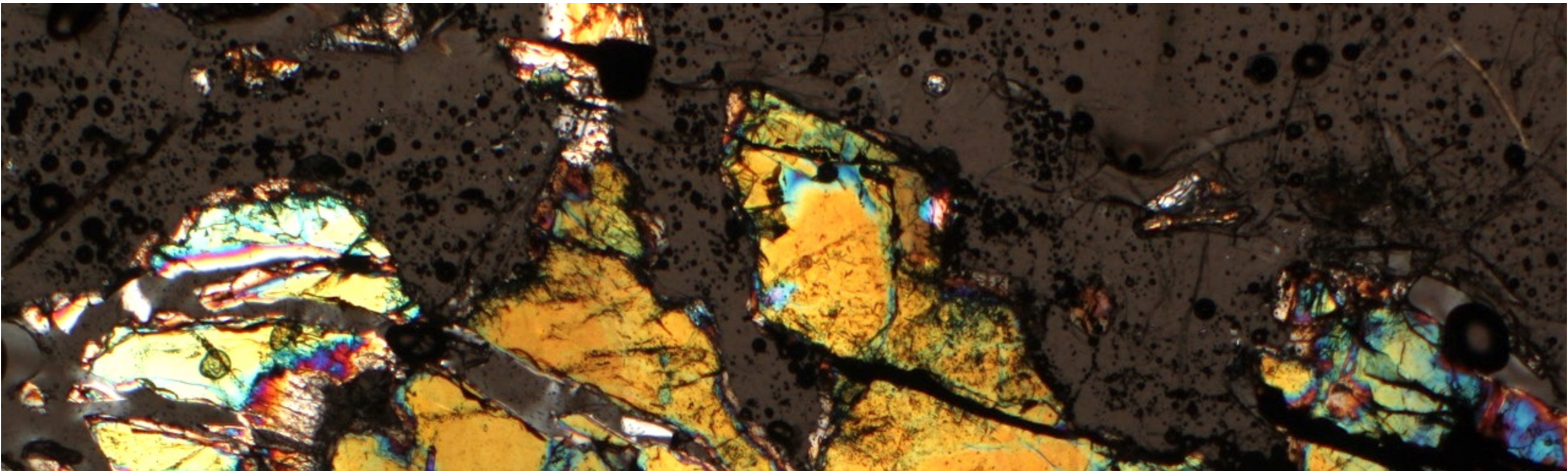






Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

# Thank You for Your Attention!



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Fraunhofer  
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Prevent  
CO<sub>2</sub>



RED  
Renewable  
Energy  
Development



Consiglio Nazionale  
delle Ricerche

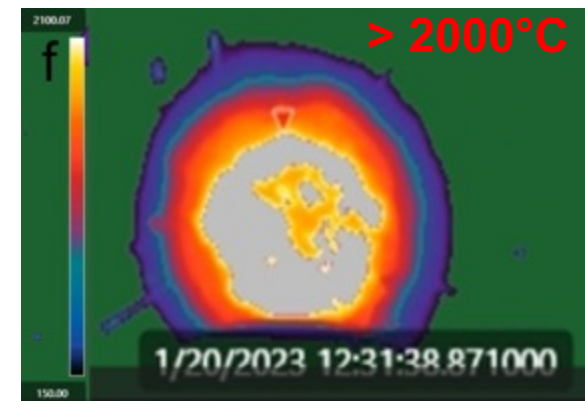
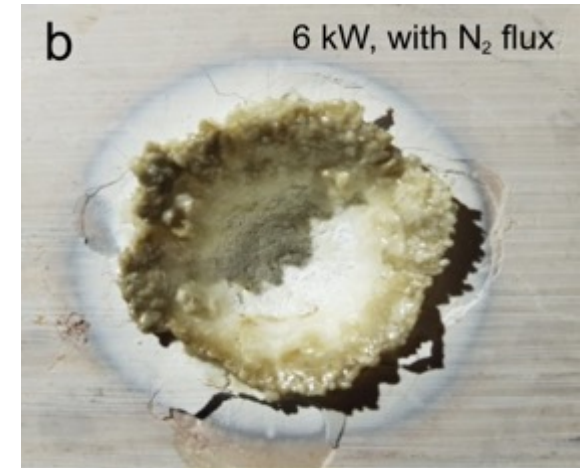
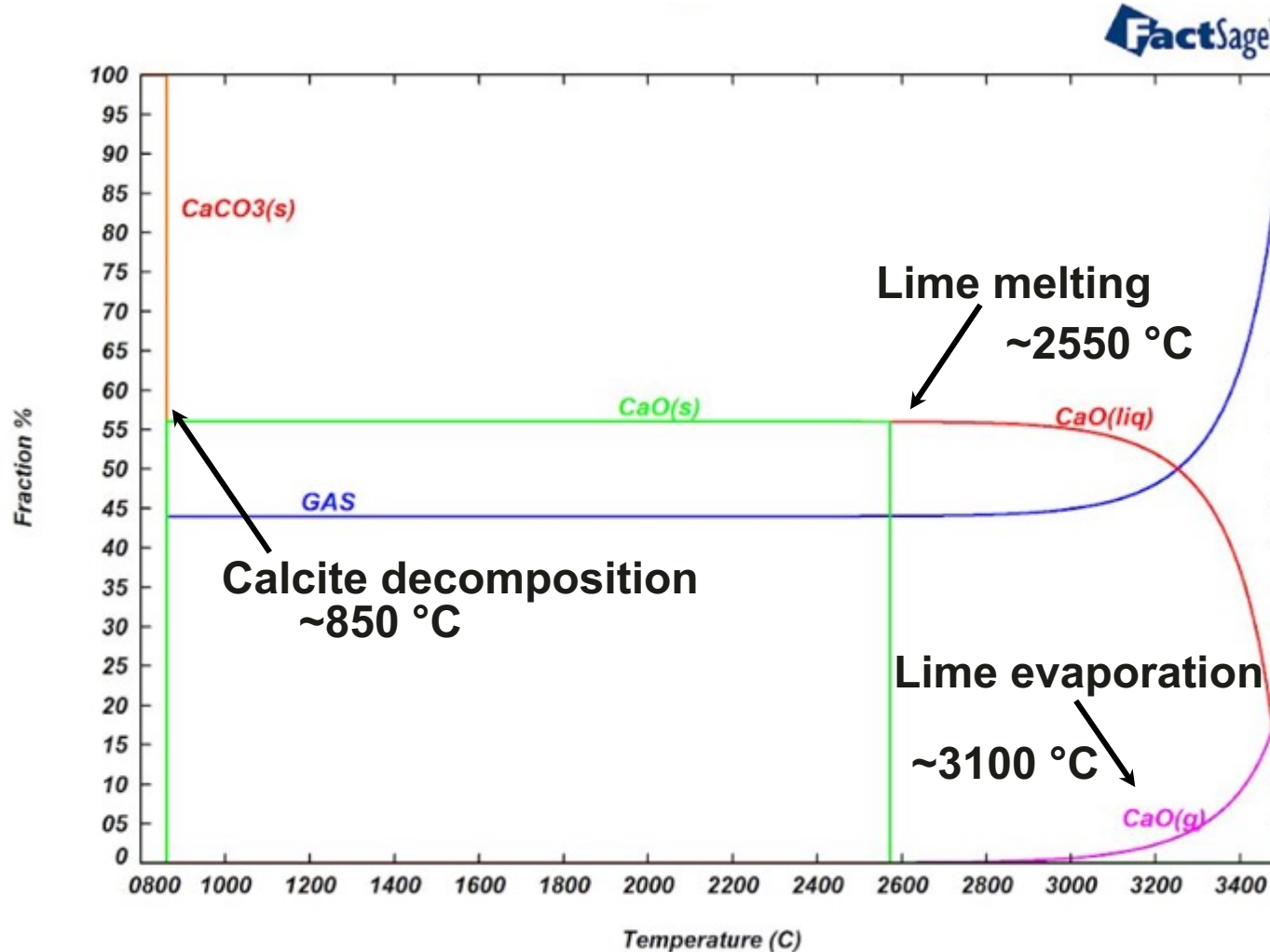
*This research is funded by the European Union (G.A. 101046937). However, the views and opinions expressed are those of the author(s) only and do not necessarily reflect those of the European Union or EISMEA. Neither the European Union nor the granting authority can be held responsible for them.*

Check it out! [DeepU.eu](https://www.deepu.eu) [www.deepu.eu](https://www.deepu.eu)



Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

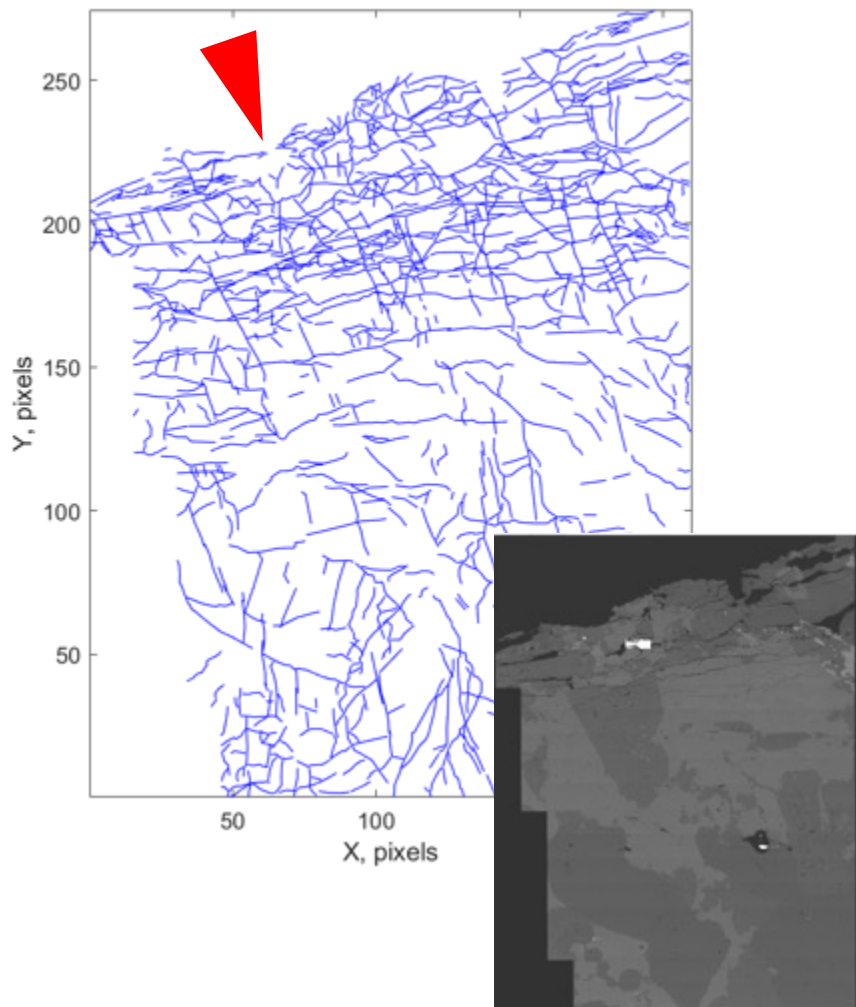
# Thermochemical modeling (FactSage)



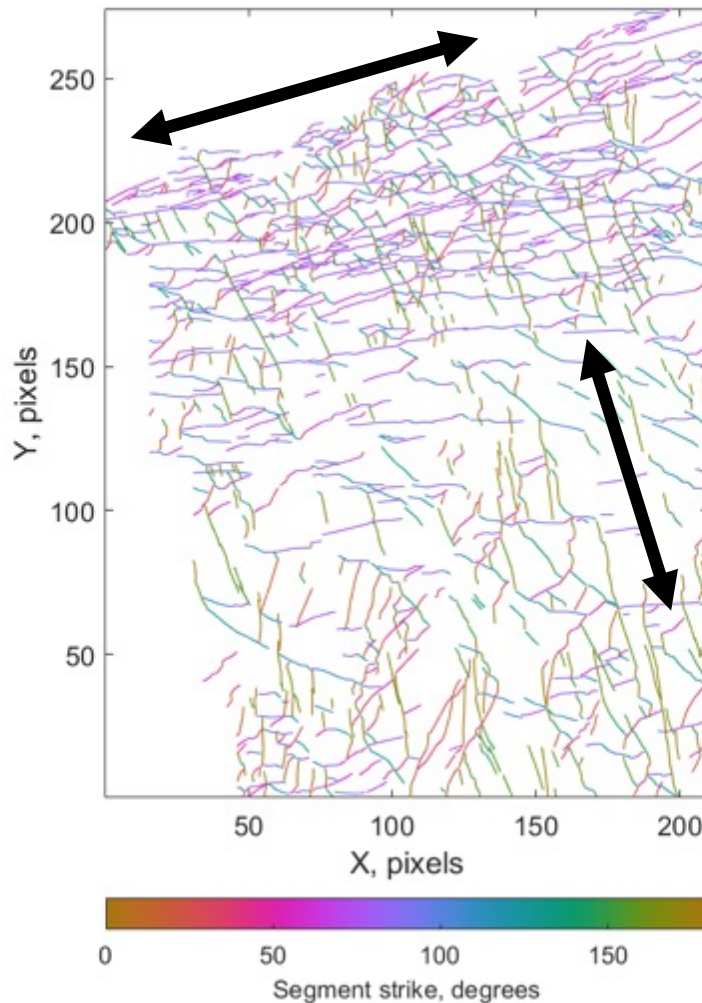


## Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

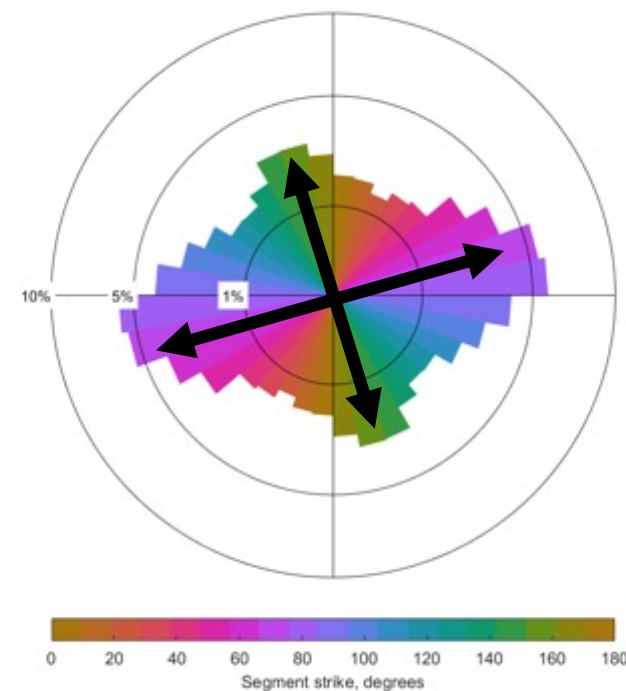
Mapped traces (n=1000), segments (n=4398) & nodes (n=5398)



Segment strike map, n=4398



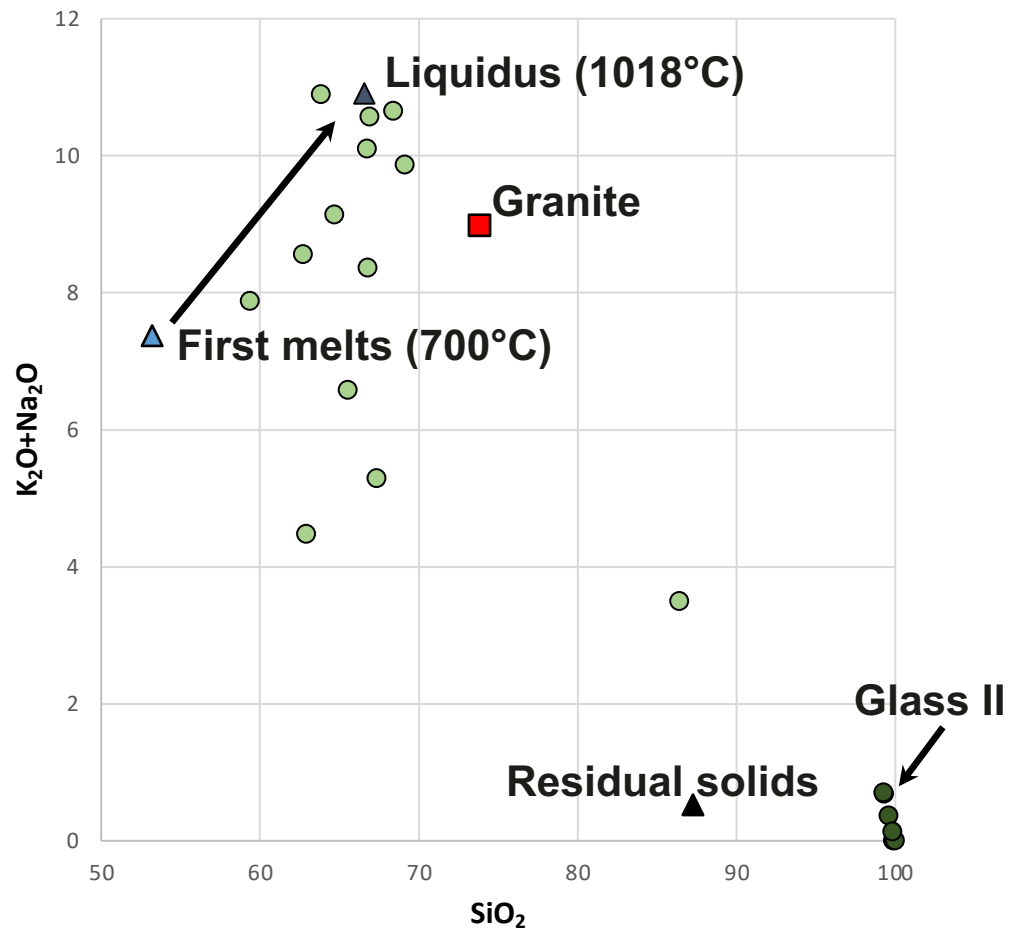
Segment angles (equal area), n=4398



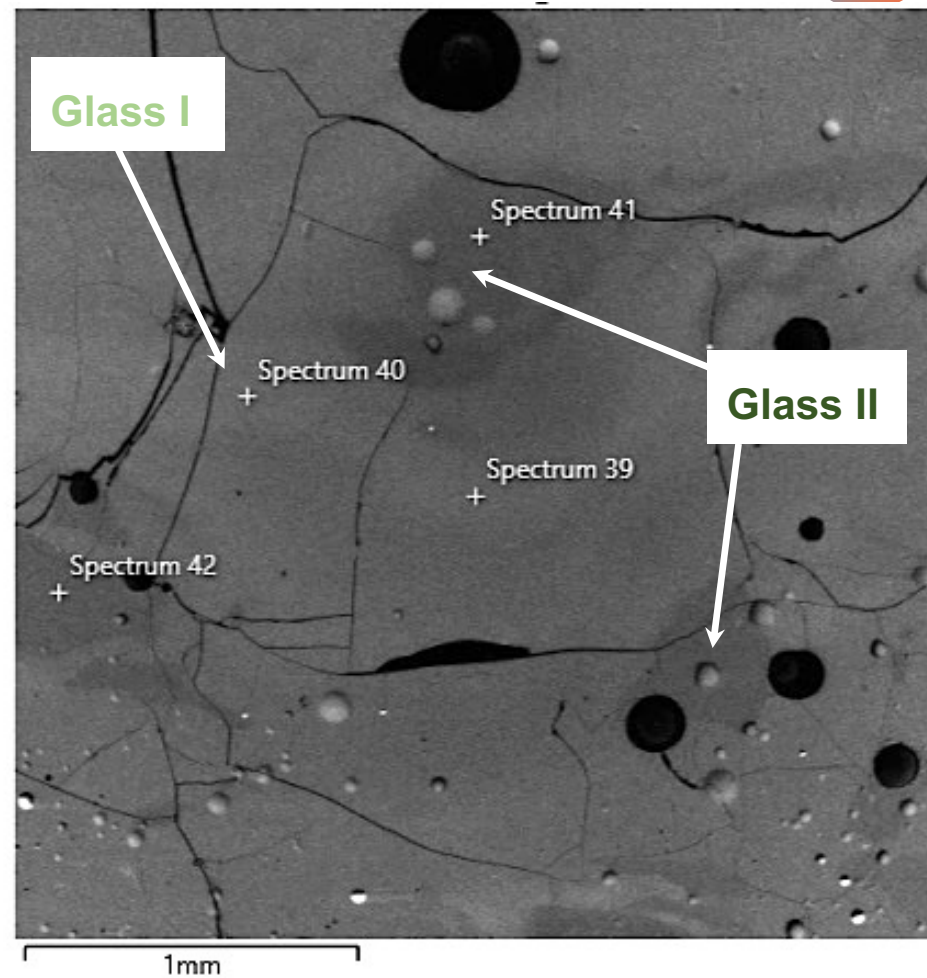


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# Thermodynamic modeling (MELTS) - granite



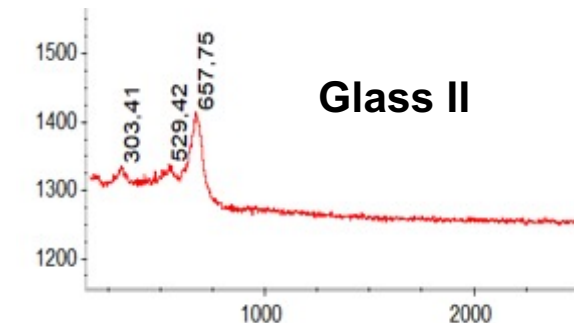
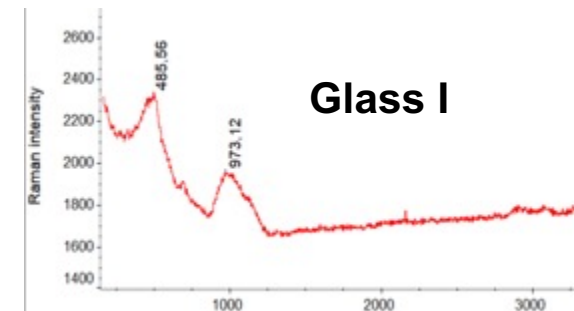
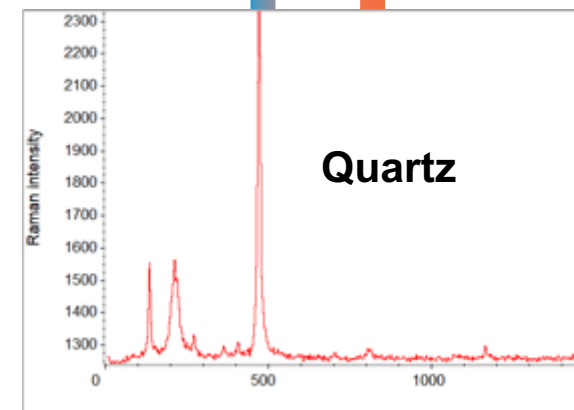
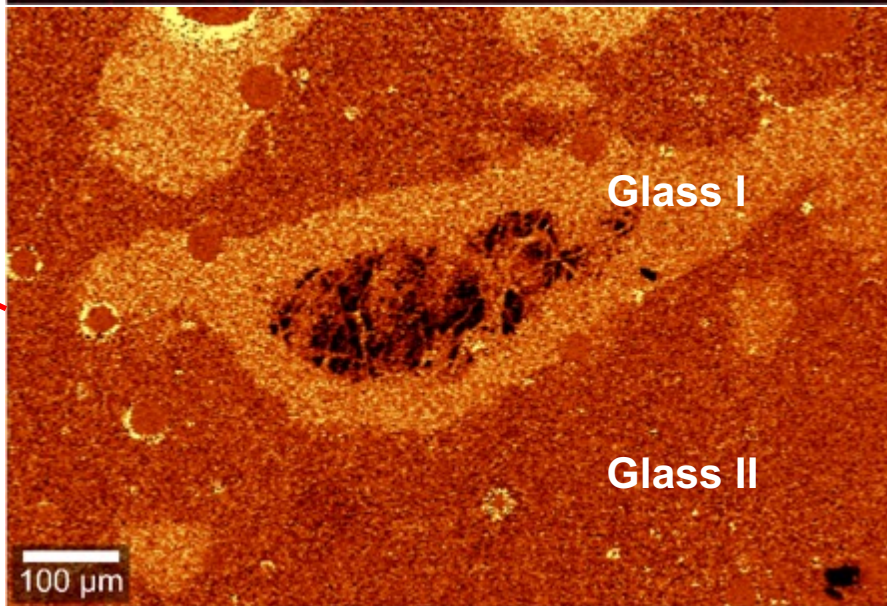
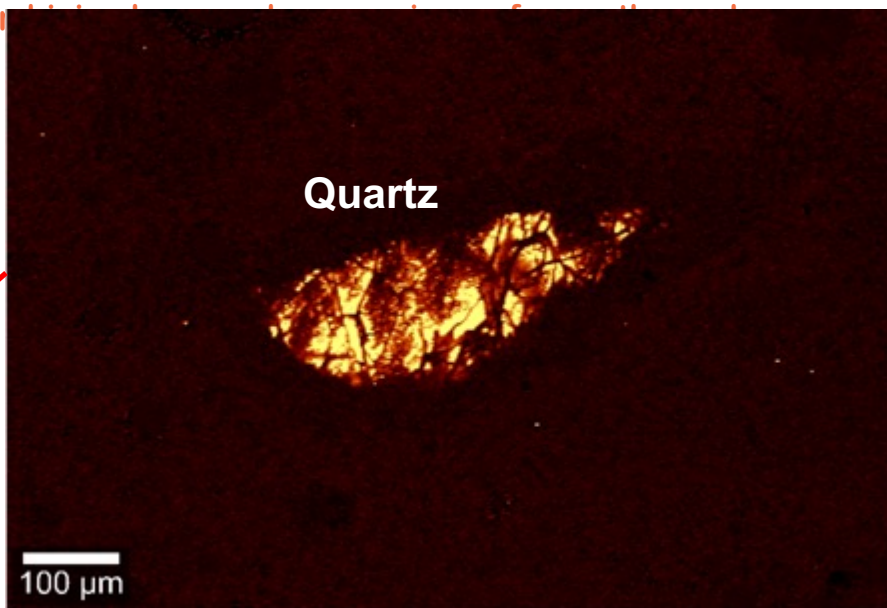
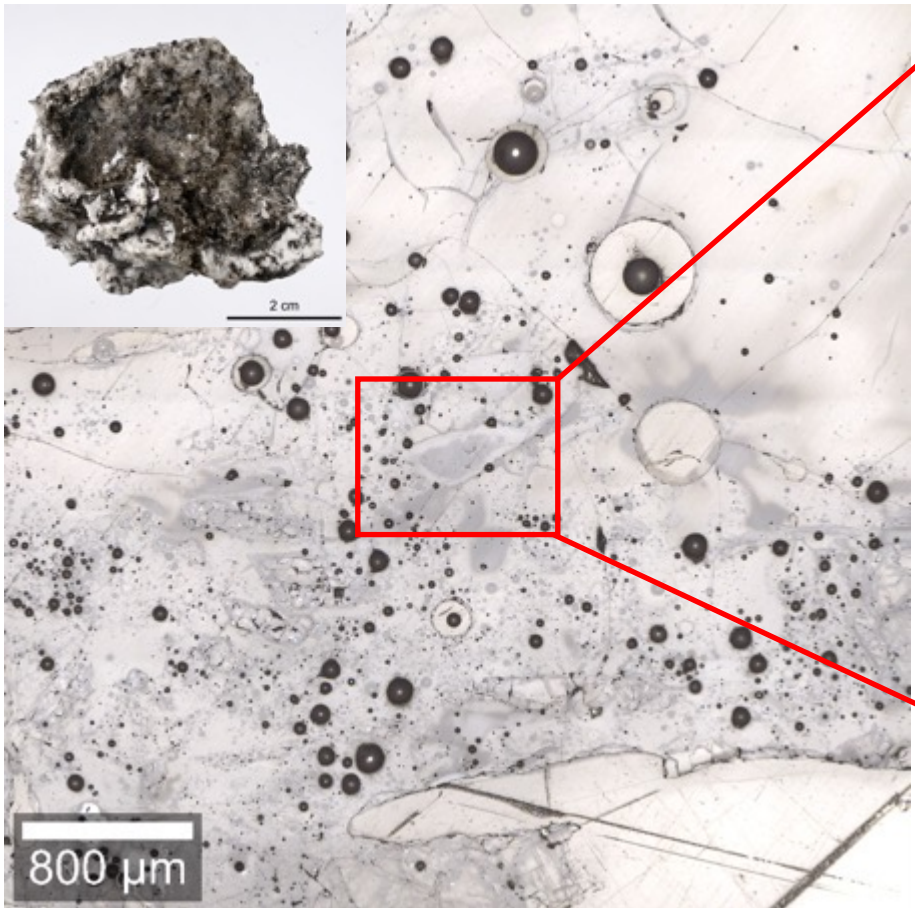
● GG-D ● GG-B ■ Granite ▲ First Melts ▲ liquidus ▲ Residual Solid





# Deep U-tube heat exchanger breakthrough: complete heat exchanger for high-temperature geothermal exploitation

## Granite Glass - Raman





Deep U-tube heat exchanger breakthrough: combining laser and cryogenic gas for geothermal energy exploitation

## Laser-rock interactions perspective – WP3

- **determine laser beam impacts** on the thermo-physical characteristics of hard/soft rocks and alluvial deposits
- **verify the presence of vitrification** along the borehole walls
- **characterize the cutting material** produced by rocks' melting and/or evaporation
- **analyze the thermal shocks** induced on selected rock samples
- **thermodynamic modeling of phase equilibria** (mineral, liquid, rock) during melting and crystallization